

# Firmenich

## GHS Safety Data Sheet - US

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

### 1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

#### 1.1 Product identifier

**502410 A**  
ARTIFICIAL COFFEE FLAVOR  
© Firmenich product

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Ingredient for use in products that may be ingested.  
Not for personal use in this form or concentration.  
Intended to be used in the manufacture of products for consumers.

#### 1.3 Details of the supplier of the safety data sheet

**Mr. Thomas Sulich**  
Firmenich Inc.  
P.O. Box 5880  
Princeton - New Jersey 08543 - USA  
thomas.sulich@firmenich.com  
Tel.:+1.609.452.10.00 - Fax.:+1.609.275.72.38

#### 1.4 Emergency telephone number

FOR INFORMATION OR IN AN EMERGENCY CALL CHEMTREC @ 1-800-424-9300 or 1-703-527-3887.

### 2 HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

According to Regulation HCS 2012

Flammable Liquid - Cat. 3	H226
Skin Irritation - Cat. 2	H315
Skin Sensitization - Cat. 1	H317
Eye Damage - Cat.1	H318
Carcinogenicity - Cat. 2	H351
Specific Target Organ Toxicity - Repeated Exposure - Cat. 2	H373

WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE.

#### Additional information

Full text of listed statements : See section 16

#### 2.2 Label elements

**Hazard pictograms:**

# Firmenich

## GHS Safety Data Sheet - US

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.



### Signal Word:

Danger

### Hazard Statements:

H318	Causes serious eye damage.
H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H373	May cause damage to organs through prolonged or repeated exposure.
H351	Suspected of causing cancer.

### Precautionary Statements:

P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P303+P361+P353	IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

### 2.3 Other hazards

WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE.

No data available at this time.

## 3 COMPOSITION/INFORMATION ON INGREDIENTS

The exact percentage (concentration) of composition has been withheld as a trade secret.

### 3.2 Mixture

Mixture of aromatic substances.

Contains :

# Firmenich

## GHS Safety Data Sheet - US

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

$\geq 2.5 < 5.0\%$

2-Butanone, 3-Hydroxy-  
N° CAS : 0000513-86-0  
N° EINECS: 208-174-1

GHS Classification:

Flammable Liquid - Cat. 3 [H226]  
WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE. [USH997]

$\geq 2.5 < 5.0\%$

2,3-Pentanedione  
N° CAS : 0000600-14-6  
N° EINECS: 209-984-8

GHS Classification:

Eye Damage - Cat.1 [H318]  
Specific Target Organ Toxicity - Repeated Exposure - Cat. 2 [H373]  
Skin Sensitization - Cat. 1B [H317]  
Flammable Liquid - Cat. 2 [H225]  
WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE. [USH997]

$\geq 1.0 < 2.5\%$

Phenol, 2,6-Dimethoxy-  
N° CAS : 0000091-10-1  
N° EINECS: 202-041-1

GHS Classification:

Acute Toxicity (oral) - Cat. 4 [H302]

$\geq 1.0 < 2.5\%$

Acetone  
N° CAS : 0000067-64-1  
N° EINECS: 200-662-2

GHS Classification:

Specific Target Organ Toxicity - Single Exposure - Cat. 3 Narcotic Effects [H336]  
Eye Irritation - Cat.2A [H319]  
Flammable Liquid - Cat. 2 [H225]  
WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE. [USH997]

$\geq 1.0 < 2.5\%$

Pyrazine, 2-Ethyl-3-Methyl-  
N° CAS : 0015707-23-0  
N° EINECS: 239-799-8

GHS Classification:

Acute Toxicity (oral) - Cat. 4 [H302]  
Flammable Liquid - Cat. 3 [H226]

$\geq 1.0 < 2.5\%$

3(2h)-Furanone, 4-Hydroxy-2,5-Dimethyl-  
N° CAS : 0003658-77-3  
N° EINECS: 222-908-8

GHS Classification:

Skin Sensitization - Cat. 1A [H317]  
Eye Irritation - Cat.2A [H319]

$\geq 1.0 < 2.5\%$

3,4-Xylenol  
N° CAS : 0000095-65-8  
N° EINECS: 202-439-5

GHS Classification:

Skin Corrosion - Cat. 1B [H314]  
Eye Damage - Cat.1 [H318]  
Acute Toxicity (oral) - Cat. 3 [H301]  
Acute Toxicity (dermal) - Cat. 3 [H311]  
Environmental Hazard (chronic) - Cat. 2 [H411]

# Firmenich

## GHS Safety Data Sheet - US

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

>= 0.1 < 0.5%

Acetaldehyde

N° CAS : 0000075-07-0

N° EINECS: 200-836-8

GHS Classification:

Carcinogenicity - Cat. 2 [H351]

Specific Target Organ Toxicity - Single Exposure - Cat. 3 Respiratory Irritation [H335]

Eye Irritation - Cat.2A [H319]

Flammable Liquid - Cat. 1 [H224]

>= 0.1 < 0.5%

Butanal, 3-Methyl-

N° CAS : 0000590-86-3

N° EINECS: 209-691-5

GHS Classification:

Skin Sensitization - Cat. 1 [H317]

Specific Target Organ Toxicity - Single Exposure - Cat. 3 Respiratory Irritation [H335]

Eye Irritation - Cat.2A [H319]

Flammable Liquid - Cat. 2 [H225]

### **4 FIRST-AID MEASURES**

#### 4.1 Description of first aid measures

General information:

As in all cases of potential poisoning, Obtain medical advice immediately.

In case of eye contact:

In the event of contact with the eyes, irrigate with water for at least 15 minutes; obtain medical advice if irritation persists.

In case of inhalation:

In the event of exposure to vapors, immediately remove from the area to a fresh air environment. Individuals showing evidence of inhalation exposure should be taken to an uncontaminated area. Obtain medical advice immediately.

In case of skin contact:

Remove contaminated clothes. Wash skin with large volumes of water.

If irritation persists, or any sign of tissue damage is apparent, obtain medical advice immediately.

In case of ingestion:

In the event of accidental ingestion, rinse mouth with water. Give up to one tumbler (half pint) of milk or water. Obtain medical advise immediately.

Do not induce vomiting, obtain medical advise immediately.

#### 4.2 Most important symptoms and effects, both acute and delayed

No information available on the product itself.

#### 4.3 Indication of immediate medical attention and special treatment needed

None known.

### **5 FIRE-FIGHTING MEASURES**

#### 5.1 Extinguishing media

In the event of fire, adequate extinguishers should be used. Avoid inhalation of smoke and fumes. In case of insufficient ventilation, wear suitable respiratory equipment.

Cool fire exposed containers with water spray.

Extinguishing media: Foam, carbon dioxide or dry chemical.

# Firmenich

## GHS Safety Data Sheet - US

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

### 5.2 Special hazard arising from the substance or mixture

Closed containers may build up pressure if exposed to heat (fire). Vapors form explosive mixtures with air and may travel to a source of ignition and flash back.

### 5.3 Advice for fire-fighters

No specific advice.

## **6 ACCIDENTAL RELEASE MEASURES**

### 6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel:

Adequate protective gloves should be worn when handling spillages. No smoking. Avoid naked flames or other potential sources of ignition (eg. electrical equipment).

Avoid skin contamination and inhalation of vapour.

Individual washing routines should be followed after any potential contact.

Ensure adequate ventilation in working areas following accidental releases.

For emergency personnel:

Apply the same recommendations as section 6.1

### 6.2 Environmental precautions

Do not discharge directly into drains, air, into soil or into the aquatic environment.

### 6.3 Methods and material for containment and cleaning up

For containment:

Eliminate all sources of ignition. Leaking containers should be removed to a well ventilated area if possible to do safely. If not, dike around container to limit spread of spill, leak. If spill/leak is small, clean up with standard absorbents (sand, vermiculite, etc.). Wear rubber gloves. Avoid contact with skin. If skin contact occurs, wash liberally with soap and water. See Section VI above. If large leak/spill, call HAZMAT Team.

Vapors may cause vomiting and nausea. Wear appropriate respiratory protection.

For cleaning-up:

Spillages should be disposed of in accordance with Governmental Regulations.

## **7 HANDLING AND STORAGE**

### 7.1 Precautions for safe handling

Avoid contact with skin and eyes.

Wear adequate protective gloves protection and eye/face protection.

No smoking. Avoid any sources of ignition.

Avoid exposing to high temperature during processing.

Do not ingest or apply to the skin as such. Good personal washing routines should be followed.

Maintain adequate local and general ventilation where product is handled.

### Protective measures

Keep strict control of dust accumulation to a minimum. Maintain adequate local and general ventilation where product is handled. Avoid any sources of ignition.

### Advice on general occupational hygiene

Good personal washing routines should be followed.

# Firmenich

## GHS Safety Data Sheet - US

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

### 7.2 Conditions for safe storage, including any incompatibilities

It is good general practice to store in closed, preferably full, containers away from heat sources, and protected from extremes of temperature. Do not re-use the empty container.  
Respect general rules for compatibility storage.

### 7.3 Specific end use(s)

Not available at this time.

## **8 EXPOSURE CONTROLS/PERSONAL PROTECTION**

### 8.1 Control parameters

0000067-64-1 : ACETONE (All forms)

National Institute for Occupational Safety and Health (NIOSH) Recommended Exposure Limits (REL)  
(2010-SEP)

TWA (1994-JUN) : 250 ppm , 10 hours (All forms)

TWA (1994-JUN) : 590 mg/m<sup>3</sup> , 10 hours (All forms)

0000075-07-0 : Acetaldehyde (All forms)

American Conference of Governmental Industrial Hygienists (ACGIH) - Threshold Limit Values (TLV)  
(1994-SEP)

C (2012-MAR) : 25 ppm , (All forms)

C (1994-SEP) : 45 mg/m<sup>3</sup> , (All forms)

0000075-07-0 : Acetaldehyde (All forms)

Occupational Safety and Health Administration (OSHA) (29 CFR 1910.1000 Z-1-A) - Permissible Exposure  
Limits - 1989 vacated values (1989-MAR)

STEL (1989-MAR) : 150 ppm , 15 minutes (All forms)

STEL (1989-MAR) : 270 mg/m<sup>3</sup> , 15 minutes (All forms)

TWA (1989-MAR) : 100 ppm , 8 hours (All forms)

TWA (1989-MAR) : 180 mg/m<sup>3</sup> , 8 hours (All forms)

0000075-07-0 : Acetaldehyde (All forms)

Occupational Safety and Health Administration (OSHA) 29 CFR 1910.1001 to 1910.1048 - Substance-  
Specific Standards (1993-JUN)

TWA (1993-JUN) : 200 ppm , 8 hours (All forms)

TWA (1993-JUN) : 360 mg/m<sup>3</sup> , 8 hours (All forms)

0000067-64-1 : Acetone (All forms)

American Conference of Governmental Industrial Hygienists (ACGIH) - Threshold Limit Values (TLV)  
(1996-MAY)

STEL (1997-MAY) : 750 ppm , 15 minutes (All forms)

STEL (1997-MAY) : 1782 mg/m<sup>3</sup> , 15 minutes (All forms)

TWA (1997-MAY) : 500 ppm , 8 hours (All forms)

TWA (1997-MAY) : 1188 mg/m<sup>3</sup> , 8 hours (All forms)

0000067-64-1 : Acetone (All forms)

Occupational Safety and Health Administration (OSHA) (29 CFR 1910.1000 Z-1-A) - Permissible Exposure  
Limits - 1989 vacated values (1989-MAR)

STEL (1989-MAR) : 1000 ppm , 15 minutes (All forms)

# Firmenich

## GHS Safety Data Sheet - US

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

STEL (1989-MAR) : 2400 mg/m<sup>3</sup> , 15 minutes (All forms)  
TWA (1989-MAR) : 750 ppm , 8 hours (All forms)  
TWA (1989-MAR) : 1800 mg/m<sup>3</sup> , 8 hours (All forms)

0000067-64-1 : Acetone (All forms)  
Occupational Safety and Health Administration (OSHA) 29 CFR 1910.1001 to 1910.1048 - Substance-Specific Standards (1993-JUN)  
TWA (1993-JUN) : 1000 ppm , 8 hours (All forms)  
TWA (1993-JUN) : 2400 mg/m<sup>3</sup> , 8 hours (All forms)

### 8.2 Exposure controls

Avoid exposing to high temperature during processing.  
Maintain adequate local and general ventilation where product is handled.

### Appropriate engineering controls

Maintain adequate local and general ventilation where product is handled and dispensed.

### Environmental exposure controls

Not available at this time. Minimize release to the environment.

### Personal protection

Respiratory protection: Breathing of the vapors or dust particles may be hazardous. In the absence of appropriate engineering controls such as spot ventilation, ventilated enclosures, etc., workers should avail themselves of the appropriate NIOSH approved respiratory protection.  
Hand protection: Adequate Protective Gloves should be worn.  
Eye protection: Adequate safety glasses should be used.  
Skin protection: Wear protective clothing, overall if necessary to limit the odour contamination of personal clothing. Individual washing routines should be followed after any potential contact.

## 9 PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

Appearance :	LIQUID
Colour :	YELLOW
Odour :	Characteristic strong odour according to the commercial description of the substance.
pH :	Not available
Melting point/range (°C) :	Not available
Initial boiling point/range (°C) :	Not available
Flash point (closed cup) :	= 88 Fahrenheit (= 31 Centigrade)
Evaporation rate :	Not available
Flammability (solid/gas) :	Not available
Upper/lower flammability or explosive limits :	
Vapor pressure (At 20°C in mm Hg ) :	

# Firmenich

## GHS Safety Data Sheet - US

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Calculated vapor pressure (At 20°C in mm Hg):	29.1
Vapour density :	Not available
Relative density (d 20/20) :	1.118 - 1.13
Water solubility (20°C) :	Not applicable
Partition coef. (n-octanol/water) :	Not applicable
Auto-ignition temperature (°C):	Not available
Decomposition temperature :	Not available
Viscosity :	Not available
Explosive properties :	Not available
Oxidizing properties :	Not available

### **10 STABILITY AND REACTIVITY**

#### 10.1 Reactivity

No reaction known with water.

#### 10.2 Chemical stability

Presents no significant reactivity hazard. Normally stable even at elevated temperatures and pressures. Avoid temperatures above or near to the flash point. Not pyrophoric nor reactive with water. Does not undergo explosive decomposition, is shock stable, and is not an oxygen donor. Does not form explosive mixtures with other organic materials. Will not undergo hazardous exothermic polymerization.

#### 10.3 Possibility of hazardous reactions

Not known.

#### 10.4 Conditions to avoid

Avoid temperatures above or at least 5 °C below flash point for any flammable liquids.  
Do not heat closed containers.  
Avoid contact with oxidizing agents.

#### 10.5 Incompatible materials

Avoid strong oxidizing agents.

#### 10.6 Hazardous decomposition products

Contact with water or storage under recommended conditions for one year should not produce dangerous decomposition products.

### **11 TOXICOLOGICAL INFORMATION**

This mixture has not been subjected to toxicological testing as an entity. According to available data on the constituents the health classification criteria are met.

### **12 ECOLOGICAL INFORMATION**

This mixture has not been subjected to ecotoxicological testing as an entity. According to available data on the constituents the environmental classification criteria are not met.

### **13 DISPOSAL CONSIDERATIONS**

#### **13.1 Waste treatment methods**



# Firmenich

## GHS Safety Data Sheet - US

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Product: The product should be handled according to the instructions given under sections 6, 7 and 8. Dispose of according to local or national regulations. The product should not be allowed to enter drains or the environment.

Contaminated packaging: Empty packaging should be disposed according to local or national regulations by an approved waste handling

### **14 TRANSPORT INFORMATION**

In case of accidental spillage or fire during transport, refer to instructions given under points 5, 6, 7 and 8 above.

#### UNO

UN-No: 1197  
Proper Shipping Name: EXTRACTS, FLAVOURING, LIQUID  
Class: 3  
Packing Group: III

#### Land transport (ADR/RID)

UN-No: 1197  
Proper Shipping Name: EXTRACTS, FLAVOURING, LIQUID  
Class: 3  
Packing group: III

#### Sea transport (IMDG-Code)

UN-No: 1197  
Proper Shipping Name: EXTRACTS, FLAVOURING, LIQUID  
Class: 3  
Packing group: III

#### Air transport (ICAO-IATA)

UN-No: 1197  
Proper Shipping Name: EXTRACTS, FLAVOURING, LIQUID  
Class: 3  
Packing group: III

### **15 REGULATORY INFORMATION**

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

This mixture contains a toxic chemical or chemicals subject to reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 29 CFR 1910.1200.

0.5% Acetaldehyde,  
CAS# 75-07-0,

#### 15.2 Chemical Safety Assessment

No data available at this time.

# Firmenich

## GHS Safety Data Sheet - US

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

### **16 OTHER INFORMATION**

#### Revisions

- 01-Dec-2010: Version 6.1 - First version validated for publication
- 04-May-2012: Version 6.2 - Updates to sections 1, 2, 3, 8.3, 11, 12, 16.
- 20-Apr-2013: Version 6.3 - Updates to sections 1, 2, 3, 8.1, 14, 16.
- 07-July-2014: Version 6.4- Updates to section 2, 3, 14, 16.
- 30-May-2015: Version 6.5- Updates to section 2, 3, 7, 8, 9,13,14,16
- 13-June-2016: Version 6.6 Updates to sections 2, 3, 16
- 02-Aug-2016: Version 6.7 – Updates to Sections 9, 15, 16

#### Key literature references

- RIFM database
- OECD SIDS
- EU IUCLID
- Supplier information

#### Full text of phrases used under section 2

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H351	Suspected of causing cancer /\$#GHS_ROE#\$/.
H373	May cause damage to organs /\$#GHS_ORGANS#\$/ through prolonged or repeated exposure /\$#GHS_ROE#\$/.
USH997	WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE.
P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P202	Do not handle until all safety precautions have been read and understood.
P272	Contaminated work clothing should not be allowed out of the workplace.
P240	Ground/bond container and receiving equipment.
P270	Do no eat, drink or smoke when using this product.
P281	Use personal protective equipment as required.
P241	Use rated explosion-proof electrical equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353	IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P310	Immediately call a POISON CENTER or doctor/physician.

# Firmenich

## GHS Safety Data Sheet - US

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P370+P378	In case of fire: Use appropriate fire extinguishers for fire control.
P314	Get medical advice/attention if you feel unwell.
P362	Take off contaminated clothing and wash before reuse.
P363	Wash contaminated clothing before reuse.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P235	Keep cool.
P308	IF exposed or concerned:

### Full text of phrases used under section 3

H224	Extremely flammable liquid and vapour.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
USH997	WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE.

**We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Firmenich, it is the user's obligation to determine conditions of safe use of the product.**

**Information contained in this document and related material is proprietary to Firmenich. Disclosure to third parties without the prior written consent of Firmenich except where required by applicable laws and regulations and/or reverse engineering are strictly prohibited.**