

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

051182 C

ARTIFICIAL LIME FLAVOR

© Firmenich product

1.2 Relevant identified uses of the substance or mixture and uses advised against

Ingredient for use in products that may be ingested.

Not for personal use in this form or concentration.

Intended to be used in the manufacture of products for consumers.

1.3 Details of the supplier of the safety data sheet

Mr. Thomas Sulich

Firmenich Inc.

P.O. Box 5880

Princeton - New Jersey 08543 - USA

thomas.sulich@firmenich.com

Tel.:+1.609.452.10.00 - Fax.:+1.609.275.72.38

1.4 Emergency telephone number

FOR INFORMATION OR IN AN EMERGENCY CALL CHEMTREC @ 1-800-424-9300 or 1-703-527-3887.

2 HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

According to Regulation HCS 2012

Flammable Liquid - Cat. 2	H225
Aspiration Hazard - Cat. 1	H304
Skin Irritation - Cat. 2	H315
Skin Sensitization - Cat. 1	H317
Eye Irritation - Cat.2A	H319
Environmental Hazard (chronic) - Cat. 2	H411

Additional information

Full text of listed statements: See section 16

2.2 Label elements

Hazard pictograms:

Revised on: 30-May-2015 / v 6.5 Reference: US 14241866 Date of printing: 15-MAR-2016

Page

1 / 11

Product: 051182 C - ARTIFICIAL LIME FLAVOR



This Safety Data Sheet cancels and replaces all preceding SDS for this product.









Signal Word:

Danger

Hazard Statements:

H225 Highly flammable liquid and vapour.

H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Precautionary Statements:

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

Wash thoroughly after handling. P264 P273 Avoid release to the environment.

P272 Contaminated work clothing should not be allowed out of the workplace.

P240 Ground/bond container and receiving equipment.

2.3 Other hazards

No data available at this time.

3 COMPOSITION/INFORMATION ON INGREDIENTS

The exact percentage (concentration) of composition has been withheld as a trade secret.

3.2 Mixture

Mixture of aromatic substances.

14241866

Contains:

Reference: US

Revised on: 30-May-2015 / v 6.5 Date of printing: 15-MAR-2016

Product: 051182 C - ARTIFICIAL LIME FLAVOR

Page 2 / 11



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

>= 50.0 < 60.0% Classification: F Xi - R11,R36

Ethanol GHS Classification:

N° CAS : 0000064-17-5 Eye Irritation - Cat.2A [H319] N° EINECS: 200-578-6 Flammable Liquid - Cat. 2 [H225]

>= 15.0 < 20.0% Classification: Xn N - R38,R43,R50/53,R65,R10

Limonene GHS Classification:

N° CAS : 0000138-86-3 Aspiration Hazard - Cat. 1 [H304] N° EINECS: 205-341-0 Skin Sensitization - Cat. 1B [H317]

Skin Irritation - Cat. 2 [H315]

Environmental Hazard (acute) - Cat. 1 [H400] Environmental Hazard (chronic) - Cat. 1 [H410]

Flammable Liquid - Cat. 3 [H226]

>=2.5 < 5.0% Classification: Xn N - R51/53,R65,R10

Benzene, 1-Methyl-4-(1- GHS Classification:

Methylethyl)- Aspiration Hazard - Cat. 1 [H304]

N° CAS: 0000099-87-6 Environmental Hazard (chronic) - Cat. 2 [H411]

N° EINECS: 202-796-7 Flammable Liquid - Cat. 3 [H226]

>= 1.0 < 2.5% Classification: Xi - R36/38

Terpineol GHS Classification:

N° CAS : 0008000-41-7 Skin Irritation - Cat. 2 [H315] N° EINECS: 232-268-1 Eye Irritation - Cat.2A [H319] Flammable Liquid - Cat. 4 [H227]

>= 1.0 < 2.5% Classification: Xn - R65

1,4-Cyclohexadiene, 1- GHS Classification:

Methyl-4-(1- Aspiration Hazard - Cat. 1 [H304] Methylethyl)- Flammable Liquid - Cat. 3 [H226] N° CAS: 0000099-85-4

>= 0.5 < 1.0% Classification: Xi - R10,R43

2- GHS Classification:

N° EINECS: 202-794-6

N° EINECS: 207-431-5

Oxabicyclo[2.2.2]Octane, Skin Sensitization - Cat. 1B [H317]

1,3,3-Trimethyl- Flammable Liquid - Cat. 3 [H226] N° CAS : 0000470-82-6

 Reference: US
 14241866

 Reference: US
 14241866

Revised on: 30-May-2015 / v 6.5
Date of printing: 15-MAR-2016

Product : 051182 C - ARTIFICIAL LIME FLAVOR
Page 3 / 11



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

>= 0.1 < 0.5% Classification: Xn N - R10,R65,R43,R50/53

Cyclohexene, 1-Methyl- GHS Classification:

4-(1-Methylethylidene)- Aspiration Hazard - Cat. 1 [H304] N° CAS: 0000586-62-9 Skin Sensitization - Cat. 1B [H317]

N° EINECS: 209-578-0 Environmental Hazard (acute) - Cat. 1 [H400] Environmental Hazard (chronic) - Cat. 1 [H410]

Flammable Liquid - Cat. 4 [H227]

>= 0.1 < 0.5% Classification: Xn - R43,R65,R10,R38

Bicyclo[3.1.1]Heptane, GHS Classification:

6,6-Dimethyl-2- Aspiration Hazard - Cat. 1 [H304]
Methylene- Skin Sensitization - Cat. 1B [H317]
N° CAS: 0000127-91-3 Skin Irritation - Cat. 2 [H315]

N° EINECS: 204-872-5 Flammable Liquid - Cat. 3 [H226]

4 FIRST-AID MEASURES

4.1 Description of first aid measures

General information:

As in all cases of potential poisoning, Obtain medical advice immediately.

In case of eye contact:

In the event of contact with the eyes, irrigate with water for at least 15 minutes; obtain medical advice if irritation persists.

In case of inhalation:

In the event of exposure to vapors, immediately remove from the area to a fresh air environment. Individuals showing evidence of inhalation exposure should be taken to an uncontaminated area. Obtain medical advice immediately.

In case of skin contact:

Remove contaminated clothes. Wash skin with large volumes of water.

If irritation persists, or any sign of tissue damage is apparent, obtain medical advice immediately.

In case of ingestion:

In the event of accidental ingestion, rinse mouth with water. Give up to one tumbler (half pint) of milk or water.

Obtain medical advise immediately.

Do not induce vomiting, obtain medical advise immediately.

4.2 Most important symptoms and effects, both acute and delayed

No information available on the product itself.

4.3 Indication of immediate medical attention and special treatment needed

None known.

5 FIRE-FIGHTING MEASURES

5.1 Extinguishing media

In the event of fire, adequate extinguishers should be used. Avoid inhalation of smoke and fumes. In case of insufficient ventilation, wear suitable respiratory equipment.

Page 4 / 11



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Cool fire exposed containers with water spray.

Extinguishing media: Foam, carbon dioxide or dry chemical.

5.2 Special hazard arising from the substance or mixture

Closed containers may build up pressure if exposed to heat (fire). Vapors form explosive mixtures with air and may travel to a source of ignition and flash back.

5.3 Advice for fire-fighters

No specific advice.

6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel:

Adequate protective gloves should be worn when handling spillages. No smoking. Avoid naked flames or other potential sources of ignition (eg. electrical equipment).

Avoid skin contamination and inhalation of vapour.

Individual washing routines should be followed after any potential contact.

Ensure adequate ventilation in working areas following accidental releases.

For emergency personnel:

Apply the same recommendations as section 6.1

6.2 Environmental precautions

Do not discharge directly into drains, air, into soil or into the aquatic environment.

6.3 Methods and material for containment and cleaning up

For containment:

Eliminate all sources of ignition. Leaking containers should be removed to a well ventilated area if possible to do safely. If not, dike around container to limit spread of spill, leak. If spill/leak is small, clean up with standard absorbents (sand, vermiculite, etc.). Wear rubber gloves. Avoid contact with skin. If skin contact occurs, wash liberally with soap and water. See Section VI above. If large leak/spill, call HAZMAT Team.

Vapors may cause vomiting and nausea. Wear appropriate respiratory protection.

For cleaning-up:

Spillages should be disposed of in accordance with Governmental Regulations.

7 HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes.

Wear adequate protective gloves protection and eye/face protection.

No smoking. Avoid any sources of ignition.

Avoid exposing to high temperature during processing.

Do not ingest or apply to the skin as such. Good personal washing routines should be followed.

Maintain adequate local and general ventilation where product is handled.

Protective measures

Keep strict control of dust accumulation to a minimum. Maintain adequate local and general ventilation where product is handled. Avoid any sources of ignition.

Page

5 / 11

Product: 051162 C - ARTIFICIAL LIME FLAVOR



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Advice on general occupational hygiene

Good personal washing routines should be followed.

7.2 Conditions for safe storage, including any incompatibilities

It is good general practice to store in closed, preferably full, containers away from heat sources, and protected from extremes of temperature. Do not re-use the empty container.

Respect generals rules for compatibility storage.

7.3 Specific end use(s)

Not available at this time.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

0000064-17-5 : ETHYL ALCOHOL (All forms)

National Institute for Occupational Safety and Health (NIOSH) Recommended Exposure Limits (REL) (2010-SEP)

TWA (1994-JUN): 1000 ppm, 10 hours (All forms) TWA (1994-JUN): 1900 mg/m3, 10 hours (All forms)

0000064-17-5 : Ethanol (All forms)

American Conference of Governmental Industrial Hygienists (ACGIH) - Threshold Limit Values (TLV) (2008-NOV)

STEL (2008-NOV): 1000 ppm, 15 minutes (All forms)

0000064-17-5 : Ethyl alcohol (All forms)

Occupational Safety and Health Administration (OSHA) 29 CFR 1910.1001 to 1910.1048 - Substance-Specific Standards (1993-JUN)

TWA (1993-JUN): 1000 ppm, 8 hours (All forms)

TWA (1993-JUN): 1900 mg/m3, 8 hours (All forms)

0000064-17-5 : Ethyl alcohol (Ethanol) (All forms)

Occupational Safety and Health Administration (OSHA) (29 CFR 1910.1000 Z-1-A) - Permissible Exposure Limits - 1989 vacated values (1989-MAR)

TWA (1989-MAR): 1000 ppm, 8 hours (All forms)

TWA (1989-MAR): 1900 mg/m3, 8 hours (All forms)

0000127-91-3 : beta-Pinene (All forms)

American Conference of Governmental Industrial Hygienists (ACGIH) - Threshold Limit Values (TLV) (2003-JAN)

TWA (2003-JAN): 20 ppm, 8 hours (All forms)

0000138-86-3 : d-Limonene (All forms)

American Industrial Hygiene Association (AIHA) - Workplace Environmental Exposure Levels (WEEL) (1999-JAN)

Page

TWA (1999-JAN): 30 ppm, 8 hours (All forms)

8.2 Exposure controls

Reference: US

Avoid exposing to high temperature during processing.

Revised on: 30-May-2015 / v 6.5 14241866 Date of printing: 15-MAR-2016 Product: 051182 C - ARTIFICIAL LIME FLAVOR

6 / 11



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Maintain adequate local and general ventilation where product is handled.

Appropriate engineering controls

Maintain adequate local and general ventilation where product is handled and dispensed.

Environmental exposure controls

Not available at this time. Minimize release to the environment.

Personal protection

Respiratory protection: Breathing of the vapors or dust particles may be hazardous. In the absence of appropriate engineering controls such as spot ventilation, ventilated enclosures, etc., workers should avail themselves of the appropriate NIOSH approved respiratory protection.

Hand protection: Adequate Protective Gloves should be worn.

Eye protection: Adequate safety glasses should be used.

Skin protection: Wear protective clothing, overall if necessary to limit the odour contamination of personal

clothing. Individual washing routines should be followed after any potential contact.

9 PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance: CLEAR TO SLIGHTLY CLOUDY

LIQUID

Colour: **COLOURLESS**

Odour: Characteristic strong odour

> according to the commercial description of the substance.

> > 7 / 11

Page

pH: Not available Melting point/range (°C): Not available > 40°C Initial boiling point/range (°C):

Flash point (closed cup): = 63 Fahrenheit (= 17 Centigrade)

Evaporation rate: Not available Flammability (solid/gas): Not available

Upper/lower flammability or explosive

limits:

Vapor pressure (At 20°C in mm Hg)

Reference: US

Calculated vapor pressure (At 20°C 68.3

in mm Hg):

Vapour density: Not available Relative density (d 20/20): 0.857 - 0.867 Water solubility (20°C): Not applicable Partition coef. (n-octanol/water): Not applicable Not available Auto-ignition temperature (°C): Decomposition temperature : Not available Viscosity: Not available Explosive properties: Not available Oxidizing properties: Not available

VOC Content less than: 78%

14241866

Revised on: 30-May-2015 / v 6.5 Date of printing: 15-MAR-2016

Product: 051182 C - ARTIFICIAL LIME FLAVOR



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

10 STABILITY AND REACTIVITY

10.1 Reactivity

No reaction known with water.

10.2 Chemical stability

Presents no significant reactivity hazard. Normally stable even at elevated temperatures and pressures. Avoid temperatures above or near to the flash point. Not pyrophoric nor reactive with water. Does not undergo explosive decomposition, is shock stable, and is not an oxygen donor. Does not form explosive mixtures with other organic materials. Will not undergo hazardous exothermic polymerization.

10.3 Possibility of hazardous reactions

Not known.

10.4 Conditions to avoid

Avoid temperatures above or at least 5 °C below flash point for any flammable liquids.

Do not heat closed containers.

Avoid contact with oxidizing agents.

10.5 Incompatible materials

Avoid strong oxidizing agents.

10.6 Hazardous decomposition products

Contact with water or storage under recommended conditions for one year should not produce dangerous decomposition products.

11 TOXICOLOGICAL INFORMATION

This mixture has not been subjected to toxicological testing as an entity. According to available data on the constituents the health classification criteria are met.

12 ECOLOGICAL INFORMATION

This mixture has not been subjected to ecotoxicological testing as an entity. According to available data on the constituents the environmental classification criteria are met.

13 DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product: The product should be handled according to the instructions given under sections 6, 7 and 8. Dispose of according to local or national regulations. The product should not be allowed to enter drains or the environment.

Contaminated packaging: Empty packaging should be disposed according to local or national regulations by an approved waste handling

14 TRANSPORT INFORMATION

14241866

In case of accidental spillage or fire during transport, refer to instructions given under points 5, 6, 7 and 8 above.

<u>UN</u>O

Reference: US

Revised on: 30-May-2015 / v 6.5 Date of printing: 15-MAR-2016 Product: 051182 C - ARTIFICIAL LIME FLAVOR



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

UN-No: 1197

Proper Shipping Name: EXTRACTS, FLAVOURING, LIQUID

Class: Packing Group:

Hazardous to the Environment

Land transport (ADR/RID)

UN-No: 1197

EXTRACTS, FLAVOURING, LIQUID (VAPOUR PRESSURE AT 50°C MORE Proper Shipping Name:

THAN 110 KPA)

Class: 3 Ш Packing group:

Sea transport (IMDG-Code)

UN-No: 1197

EXTRACTS, FLAVOURING, LIQUID (LIMONENE) Proper Shipping Name:

Class: Ш Packing group:

Air transport (ICAO-IATA)

UN-No: 1197

Proper Shipping Name: EXTRACTS, FLAVOURING, LIQUID

3 Class: Ш Packing group:

15 REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

NFPA Hazard Classification

Health: 2 3 Flammability: 0 Reactivity:

This mixture contains no toxic chemical or chemicals subject to reporting requirements of Section 313 of Title III of the Superfund Amendements and Reauthorization Act of 1986 and 29 CFR Part 1910.1200.

15.2 Chemical Safety Assessment

No data available at this time.

16 OTHER INFORMATION

Revisions

01-Dec-2010: Version 6.1 - First version validated for publication 04-May-2012: Version 6.2 - Updates to sections 1, 2, 3, 8.3, 11, 12, 16. 20-Apr-2013: Version 6.3 - Updates to sections 1, 2, 3, 8.1, 14, 16.

Reference: US 14241866 Date of printing: 15-MAR-2016

Page

9 / 11

Product: 051182 C - ARTIFICIAL LIME FLAVOR

Revised on: 30-May-2015 / v 6.5



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

07-July-2014: Version 6.4- Updates to section 2, 3, 14, 16.

30-May-2015: Version 6.5- Updates to section 2, 3, 7, 8, 9,13,14,16

Key literature references

RIFM database OECD SIDS EU IUCLID

Reference: US

14241866

Supplier information

Full text of phrases used under section 2

S16 S24/25	Keep away from sources of ignition - No smoking. Avoid contact with skin and eyes.
S26	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S37	Wear suitable gloves.
S57	Use appropriate container to avoid environmental contamination.
S61	Avoid release to the environment. Refer to special instructions/Safety data sheets.
S62	If swallowed, do not induce vomiting: seek medical advice immediately and
002	show this container or label.
H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.
P240	Ground/bond container and receiving equipment.
P241	Use rated explosion-proof electrical equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P303+P361+P353	IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P370+P378	In case of fire: Use appropriate fire extinguishers for fire control.
P391	Collect spillage.
P331	Do NOT induce vomiting.
P362	Take off contaminated clothing and wash before reuse.
P363	Wash contaminated clothing before reuse.

Date of printing: 15-MAR-2016 Product: 051182 C - ARTIFICIAL LIME FLAVOR

Revised on: 30-May-2015 / v 6.5

Page 10 / 11



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up. P235 Keep cool.

If eye irritation persists: P337

Full text of phrases used under section 3

H225

H226	Flammable liquid and vapour.
H227	Combustible liquid
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
R10	Flammable.

Highly flammable liquid and vapour.

R10	Flammable.
R11	Highly flammable.
R22	Harmful if swallowed.
R36	Irritating to eyes.
D26/29	Irritating to eyes and s

Irritating to eyes and skin. R36/38

R38 Irritating to skin.

R43 May cause sensitization by skin contact.

R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

R65 Harmful: may cause lung damage if swallowed.

We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Firmenich, it is the user's obligation to determine conditions of safe use of the product.

Information contained in this document and related material is proprietary to Firmenich. Disclosure to third parties without the prior written consent of Firmenich except where required by applicable laws and regulations and/or reverse engineering are strictly prohibited.

> Revised on: 30-May-2015 / v 6.5 Date of printing: 15-MAR-2016

Reference: US 14241866 Product: 051182 C - ARTIFICIAL LIME FLAVOR

Page

11 / 11