According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

050005 303T N&A FL (ENGLISH TOFFEE TYPE) © Firmenich product

1.2 Relevant identified uses of the substance or mixture and uses advised against

Ingredient for use in products that may be ingested. Not for personal use in this form or concentration. Intended to be used in the manufacture of products for consumers.

1.3 Details of the supplier of the safety data sheet

Mr. Thomas Sulich Firmenich Inc. P.O. Box 5880 Princeton - New Jersey 08543 - USA thomas.sulich@firmenich.com Tel.:+1.609.452.10.00 - Fax.:+1.609.275.72.38

1.4 Emergency telephone number

FOR INFORMATION OR IN AN EMERGENCY CALL CHEMTREC @ 1-800-424-9300 or 1-703-527-3887.

2 HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

According to Regulation HCS 2012

Flammable Liquid - Cat. 4	H227
Skin Sensitization - Cat. 1	H317
Eye Irritation - Cat.2A	H319
Carcinogenicity - Cat. 2	H351
Specific Target Organ Toxicity - Repeated Exposure - Cat. 2	H373
WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS	USH99
IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE.	7

Additional information

Full text of listed statements : See section 16

2.2 Label elements

Hazard pictograms:

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.



Signal Word: Warning

Hazard Statements:

H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H373	May cause damage to organs through prolonged or repeated exposure.
H227	Combustible liquid
H351	Suspected of causing cancer.

Precautionary Statements:

P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P202	Do not handle until all safety precautions have been read and understood.

2.3 Other hazards

WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE. No data available at this time.

<u>3 COMPOSITION/INFORMATION ON INGREDIENTS</u>

The exact percentage (concentration) of composition has been withheld as a trade secret.

3.2 Mixture

Mixture of aromatic substances.

Contains :

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

>= 7.5 < 10.0% Benzaldehyde, 3-Ethoxy- 4-Hydroxy- N° CAS : 0000121-32-4 N° EINECS: 204-464-7	Classification: - Not Classified GHS Classification: Eye Irritation - Cat.2B [H320]
>= 5.0 < 7.5% 4h-Pyran-4-One, 2- Ethyl-3-Hydroxy- N° CAS : 0004940-11-8 N° EINECS: 225-582-5	Classification: Xn - R22 GHS Classification: Acute Toxicity (oral) - Cat. 4 [H302]
>=2.5 < 5.0% 2-Butanone, 3-Hydroxy- N° CAS : 0000513-86-0 N° EINECS: 208-174-1	Classification: - R10 GHS Classification: Flammable Liquid - Cat. 3 [H226] WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE. [USH997]
>= 1.0 < 2.5% 2,3-Pentanedione N° CAS : 0000600-14-6 N° EINECS: 209-984-8	Classification: F Xn - R11,R41,R43,R48/20 GHS Classification: Eye Damage - Cat.1 [H318] Specific Target Organ Toxicity - Repeated Exposure - Cat. 2 [H373] Skin Sensitization - Cat. 1B [H317] Flammable Liquid - Cat. 2 [H225] WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE. [USH997]
>= 0.1 < 0.5% 2-Furaldehyde N° CAS : 0000098-01-1 N° EINECS: 202-627-7	Classification: T - R21,R23/25,R40,R36/37/38 GHS Classification: Carcinogenicity - Cat. 2 [H351] Acute Toxicity (oral) - Cat. 3 [H301] Acute Toxicity (inhalation) - Cat. 2 [H330] Acute Toxicity (dermal) - Cat. 4 [H312] Specific Target Organ Toxicity - Single Exposure - Cat. 3 Respiratory Irritation [H335] Skin Irritation - Cat. 2 [H315] Eye Irritation - Cat. 2 [H319] Flammable Liquid - Cat. 4 [H227]

4 FIRST-AID MEASURES

4.1 Description of first aid measures

General information:

As in all cases of potential poisoning, Obtain medical advice immediately.

In case of eye contact:

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

In the event of contact with the eyes, irrigate with water for at least 15 minutes; obtain medical advice if irritation persists.

In case of inhalation:

In the event of exposure to vapors, immediately remove from the area to a fresh air environment. Individuals showing evidence of inhalation exposure should be taken to an uncontaminated area. Obtain medical advice immediately.

In case of skin contact:

Remove contaminated clothes. Wash skin with large volumes of water. If irritation persists, or any sign of tissue damage is apparent, obtain medical advice immediately.

In case of ingestion:

In the event of accidental ingestion, rinse mouth with water. Give up to one tumbler (half pint) of milk or water. Obtain medical advise immediately.

Do not induce vomiting, obtain medical advise immediately.

- 4.2 Most important symptoms and effects, both acute and delayed No information available on the product itself.
- 4.3 Indication of immediate medical attention and special treatment needed None known.

5 FIRE-FIGHTING MEASURES

5.1 Extinguishing media

In the event of fire, adequate extinguishers should be used. Avoid inhalation of smoke and fumes. In case of insufficient ventilation, wear suitable respiratory equipment. Use standard procedures and preferred extinguishing media as stated below. Extinguishing media: Foam, carbon dioxide or dry chemical.

- 5.2 Special hazard arising from the substance or mixture None.
- 5.3 Advice for fire-fighters No specific advice.

6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel:

Adequate protective gloves should be worn when handling spillages. No smoking. Avoid naked flames or other potential sources of ignition (eg. electrical equipment).

Avoid skin contamination and inhalation of vapour.

Individual washing routines should be followed after any potential contact.

Ensure adequate ventilation in working areas following accidental releases.

For emergency personnel: Apply the same recommendations as section 6.1

6.2 Environmental precautions

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Do not discharge directly into drains, air, into soil or into the aquatic environment.

6.3 Methods and material for containment and cleaning up

For containment:

Small spills can be wiped up with a cloth or paper. Standard absorbents can be used (saw dust, sand, vermiculite). Wear rubber gloves. Avoid contact with skin. If skin contact occurs, wash liberally with soap and water.

Vapors may cause vomiting and nausea. Wear appropriate respiratory protection.

For cleaning-up: Spillages should be disposed of in accordance with Governmental Regulations.

7 HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes.

Wear adequate protective gloves protection and eye/face protection.

No smoking. Avoid any sources of ignition.

Avoid exposing to high temperature during processing.

Do not ingest or apply to the skin as such. Good personal washing routines should be followed.

Maintain adequate local and general ventilation where product is handled.

Protective measures

Keep strict control of dust accumulation to a minimum.Maintain adequate local and general ventilation where product is handled.Avoid any sources of ignition.

Advice on general occupational hygiene

Good personal washing routines should be followed.

7.2 Conditions for safe storage, including any incompatibilities

It is good general practice to store in closed, preferably full, containers away from heat sources, and protected from extremes of temperature. Do not re-use the empty container. Respect generals rules for compatibility storage.

7.3 Specific end use(s)

Not available at this time.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

0000098-01-1 : Furfural (All forms) American Conference of Governmental Industrial Hygienists (ACGIH) - Threshold Limit Values (TLV) (1996-MAY) TWA (1996-MAY) : 2 ppm, 8 hours (All forms)

TWA (1996-MAY) : 7.9 mg/m3 , 8 hours (All forms)

0000098-01-1 : Furfural (All forms)

Occupational Safety and Health Administration (OSHA) (29 CFR 1910.1000 Z-1-A) - Permissible Exposure Limits - 1989 vacated values (1989-MAR)

TWA (1989-MAR) : 2 ppm , 8 hours (All forms)



According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

TWA (1989-MAR) : 8 mg/m3 , 8 hours (All forms)

0000098-01-1 : Furfural (All forms)

Occupational Safety and Health Administration (OSHA) 29 CFR 1910.1001 to 1910.1048 - Substance-

Specific Standards (1993-JUN)

TWA (1993-JUN) : 5 ppm , 8 hours (All forms)

TWA (1993-JUN) : 20 mg/m3 , 8 hours (All forms)

8.2 Exposure controls

Avoid exposing to high temperature during processing. Maintain adequate local and general ventilation where product is handled.

Appropriate engineering controls

Maintain adequate local and general ventilation where product is handled and dispensed.

Environmental exposure controls

Not available at this time. Minimize release to the environment.

Personal protection

Respiratory protection: Breathing of the vapors or dust particles may be hazardous. In the absence of appropriate engineering controls such as spot ventilation, ventilated enclosures, etc., workers should avail themselves of the appropriate NIOSH approved respiratory protection.

Hand protection: Adequate Protective Gloves should be worn.

Eye protection: Adequate safety glasses should be used.

Skin protection: Wear protective clothing, overall if necessary to limit the odour contamination of personal clothing. Individual washing routines should be followed after any potential contact.

9 PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance : Colour : Odour :	LIQUID BROWN TO DARK BROWN Characteristic strong odour according to the commercial description of the substance.
pH : Melting point/range (°C) : Initial boiling point/range (°C) : Flash point (closed cup) : Evaporation rate : Flammability (solid/gas) : Upper/lower flammability or explosive limits : Vapor pressure (At 20°C in mm Hg)	Not available Not available Not available = 167 Fahrenheit (= 75 Centigrade) Not available Not available
: Calculated vapor pressure (At 20°C in mm Hg): Vapour density :	1.0 Not available

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Relative density (d 20/20) : Water solubility (20°C) : Partition coef. (n-octanol/water) : Auto-ignition temperature (°C): Decomposition temperature : Viscosity : Explosive properties : Oxidizing properties : VOC Content less than: 1.051 - 1.071 Not applicable Not available Not available Not available Not available Not available Not available 11%

10 STABILITY AND REACTIVITY

10.1 Reactivity

No reaction known with water.

10.2 Chemical stability

Presents no significant reactivity hazard. Normally stable even at elevated temperatures and pressures. Avoid temperatures above or near to the flash point. Not pyrophoric nor reactive with water. Does not undergo explosive decomposition, is shock stable, and is not an oxygen donor. Does not form explosive mixtures with other organic materials. Will not undergo hazardous exothermic polymerization.

10.3 Possibility of hazardous reactions

Not known.

10.4 Conditions to avoid

Avoid temperatures above or at least 5 °C below flash point for any flammable liquids. Do not heat closed containers. Avoid contact with oxidizing agents.

10.5 Incompatible materials

Avoid strong oxidizing agents.

10.6 Hazardous decomposition products

Contact with water or storage under recommended conditions for one year should not produce dangerous decomposition products.

11 TOXICOLOGICAL INFORMATION

This mixture has not been subjected to toxicological testing as an entity. According to available data on the constituents the health classification criteria are met.

12 ECOLOGICAL INFORMATION

This mixture has not been subjected to ecotoxicological testing as an entity. According to available data on the constituents the environmental classification criteria are not met.

13 DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Product: The product should be handled according to the instructions given under sections 6, 7 and 8. Dispose of according to local or national regulations. The product should not be allowed to enter drains or the environment.

Contaminated packaging: Empty packaging should be disposed according to local or national regulations by an approved waste handling

14 TRANSPORT INFORMATION

In case of accidental spillage or fire during transport, refer to instructions given under points 5, 6, 7 and 8 above.

<u>UNO</u>

UN-No:	Not regulated
Proper Shipping Name:	N/A
Class:	
Packing Group:	

Land transport (ADR/RID)

UN-No:	Not regulated
Proper Shipping Name:	N/A
Class:	
Packing group:	

Sea transport (IMDG-Code)

UN-No:	Not regulated
Proper Shipping Name:	N/A
Class:	
Packing group:	

Air transport (ICAO-IATA)

UN-No:	Not regulated
Proper Shipping Name:	N/A
Class:	
Packing group:	

15 REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

NFPA Hazard Classification	
Health:	2
Flammability:	2
Reactivity:	0

This mixture contains no toxic chemical or chemicals subject to reporting requirements of Section 313 of Title III of the Superfund Amendements and Reauthorization Act of 1986 and 29 CFR Part 1910.1200.

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

15.2 Chemical Safety Assessment

No data available at this time.

16 OTHER INFORMATION

Revisions

01-Dec-2010: Version 6.1 - First version validated for publication 04-May-2012: Version 6.2 - Updates to sections 1, 2, 3, 8.3, 11, 12, 16. 20-Apr-2013: Version 6.3 - Updates to sections 1, 2, 3, 8.1, 14, 16. 07-July-2014: Version 6.4- Updates to section 2, 3, 14, 16. 30-May-2015: Version 6.5- Updates to section 2, 3, 7, 8, 9,13,14,16

Key literature references

RIFM database OECD SIDS EU IUCLID Supplier information

Full text of phrases used under section 2

S24 S37	Avoid contact with skin. Wear suitable gloves.
H227	Combustible liquid
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H351	Suspected of causing cancer /\$#GHS_ROE#\$/.
H373	May cause damage to organs /\$#GHS_ORGANS#\$/ through prolonged or repeated exposure /\$#GHS_ROE#\$/.
USH997	WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE.
P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P202	Do not handle until all safety precautions have been read and understood.
P272	Contaminated work clothing should not be allowed out of the workplace.
P270	Do no eat, drink or smoke when using this product.
P281	Use personal protective equipment as required.
P280 P305+P351+P338	Wear protective gloves/protective clothing/eye protection/face protection.
F303+F351+F336	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P370+P378	In case of fire: Use appropriate fire extinguishers for fire control.
P314	Get medical advice/attention if you feel unwell.
P363	Wash contaminated clothing before reuse.

According to Regulation HCS 2012

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P308	IF exposed or concerned:
P337	If eye irritation persists:

Full text of phrases used under section 3

H225 H226 H227 H301 H302 H317 H318 H319 H320 H320 H330 H351	Highly flammable liquid and vapour. Flammable liquid and vapour. Combustible liquid Toxic if swallowed. Harmful if swallowed. May cause an allergic skin reaction. Causes serious eye damage. Causes serious eye irritation. Causes eye irritation. Fatal if inhaled. Suspected of causing cancer.
H373 USH997	May cause damage to organs through prolonged or repeated exposure. WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE.
R11 R21 R22 R23/25 R36/37/38 R40 R41 R43 R43 R48/20	Highly flammable. Harmful in contact with skin. Harmful if swallowed. Toxic by inhalation and if swallowed. Irritating to eyes, respiratory system and skin. Limited evidence of a carcinogenic effect. Risk of serious damage to eyes. May cause sensitization by skin contact. Harmful: danger of serious damage to health by prolonged exposure through inhalation.

We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Firmenich, it is the user's obligation to determine conditions of safe use of the product.

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