

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

059427 A

NATURAL & ARTIFICIAL ORANGE FLAVOR

© Firmenich product

1.2 Relevant identified uses of the substance or mixture and uses advised against

Concentrated aromatic raw material.

Not for personal use in this form or concentration.

For manufacturing use only.

1.3 Details of the supplier of the safety data sheet

Colin McIntosh, PhD; Chemist

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Princeton - New Jersey 08543 - USA

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Tel.:+1.609.452.10.00 - Fax.:+1.609.275.72.38

1.4 Emergency telephone number

FOR INFORMATION OR IN AN EMERGENCY CALL CHEMTREC @ 1-800-424-9300 or 1-703-527-3887.

2 HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

2.1.1 Classification according to Regulation (EC) N° 1272/2008 [CLP/GHS]

Flammable Liquid - Cat. 1	H224
Aspiration Hazard - Cat. 1	H304
Skin Irritation - Cat. 2	H315
Skin Sensitization - Cat. 1	H317
Carcinogenicity - Cat. 2	H351
Environmental Hazard (acute) - Cat. 1	H400
Environmental Hazard (chronic) - Cat. 1	H410
WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS	USH99
IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE.	7

2.1.2 Classification according to 67/548/EEC or 1999/45/EC

Symbols:

F Highly flammable

Xn Harmful

N Dangerous for the environment

Revised on : 01-Dec-2010 / v 6.1

Reference : US 6181332 Date of printing : 28-MAR-2011

Product : 059427 A - NATURAL & ARTIFICIAL ORANGE F

Page

1 / 10



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Risks Phrases:

R11 Highly flammable. R38 Irritating to skin.

R40 Limited evidence of a carcinogenic effect.
R43 May cause sensitization by skin contact.

R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

R65 Harmful: may cause lung damage if swallowed.

2.1.3 Additional information

Full text of R- and S-phrases: see section 16

2.2 Label elements

Hazard pictograms:









Signal Word:

Danger

Hazard Statements:

H224 Extremely flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H351 Suspected of causing cancer.

H410 Very toxic to aquatic life with long lasting effects.

Precautionary Statements:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P235 Keep cool.

P240 Ground/bond container and receiving equipment.
P241 Use rated explosion-proof electrical equipment.

Hazard Inducers:

Limonene

Acetaldehyde

1,6-Octadien-3-Ol, 3,7-Dimethyl-

2.3 Other hazards

Revised on : 01-Dec-2010 / v 6.1

Reference : US 6181332 Date of printing : 28-MAR-2011

Products 050407 A NATURAL & ARTIFICIAL ORANGE F

Product: 059427 A - NATURAL & ARTIFICIAL ORANGE F



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE.

3 COMPOSITION/INFORMATION ON INGREDIENTS

Mixture of aromatic substances.

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U	UI	ıιa	1115	

60.0 - 70.0% limonene

N° CAS: 0000138-86-3 / N° EINECS: 205-341-0 Classification: Xn N - R38,R43,R50/53,R65,R10

GHS Classification: Skin Irritation - Cat. 2 Skin Sensitization - Cat. 1

Environmental Hazard (acute) - Cat. 1 Environmental Hazard (chronic) - Cat. 1

2.5 - 5.0% Acetaldehyde

N° CAS: 0000075-07-0 / N° EINECS: 200-836-8

Classification: F+ Xn - R36/37,R12,R40

GHS Classification: Eye Irritation - Cat.2

Specific Target Organ Toxicity - Single Exposure - Cat. 3 Respiratory Irritation

Carcinogenicity - Cat. 2

1.0 - 2.5% 1,6-Octadien-3-ol, 3,7-dimethyl-

N° CAS: 0000078-70-6 / N° EINECS: 201-134-4

Classification: Xi - R38 GHS Classification: Skin Irritation - Cat. 2

0.1 - 0.5% 6-Octen-1-ol, 3,7-dimethyl-, acetate

N° CAS: 0000150-84-5 / N° EINECS: 205-775-0

Classification: Xi N - R38,R51/53

GHS Classification: Eye Irritation - Cat.2 Skin Irritation - Cat. 2

Environmental Hazard (chronic) - Cat. 2

0.1 - 0.5% 1,6-Octadien-3-ol, 3,7-dimethyl-, acetate

N° CAS: 0000115-95-7 / N° EINECS: 204-116-4

Classification: N - R51/53

GHS Classification:

0.1 - 0.5% 2,6-Octadien-1-ol, 3,7-dimethyl-, acetate, (E)-

N° CAS: 0000105-87-3 / N° EINECS: 203-341-5

Classification: N - R51/53 GHS Classification:

Environmental Hazard (chronic) - Cat. 2

Revised on : 01-Dec-2010 / v 6.1

Reference : US 6181332 Date of printing : 28-MAR-2011

Product : 059427 A - NATURAL & ARTIFICIAL ORANGE F

Page 3 / 10



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

4 FIRST-AID MEASURES

4.1 Description of first aid measures

General information:

As in all cases of potential poisoning, Obtain medical advice immediately.

In case of eye contact:

In the event of contact with the eyes, irrigate with water for at least 15 minutes; obtain medical advice if irritation persists.

In case of inhalation:

In the event of exposure to vapors, immediately remove from the area to a fresh air environment.

Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult or labored, give oxygen by qualified personnel. Call for emergency response team.

In case of skin contact:

Remove contaminated clothes. Wash skin with large volumes of water.

If irritation persists, or any sign of tissue damage is apparent, obtain medical advice immediately.

In case of ingestion:

In the event of accidental ingestion, rinse mouth with water. Give up to one tumbler (half pint) of milk or water.

Obtain medical advise immediately.

Do not induce vomiting, obtain medical advise immediately.

4.2 Most important symptoms and effects, both acute and delayed

No information available on the product itself.

4.3 Indication of immediate medical attention and special treatment needed

None known.

5 FIRE-FIGHTING MEASURES

5.1 Extinguishing media

In the event of fire, adequate extinguishers should be used. Avoid inhalation of smoke and fumes. In case of insufficient ventilation, wear suitable respiratory equipment.

Cool fire exposed containers with water spray.

Extinguishing media: Foam, carbon dioxide or dry chemical.

5.2 Special hazard arising from the substance or mixture

Closed containers may build up pressure if exposed to heat (fire). Vapors form explosive mixtures with air and may travel to a source of ignition and flash back.

5.3 Advice for fire-fighters

No specific advice.

Reference:

US

6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel:

6181332

Adequate protective gloves should be worn when handling spillages. No smoking. Avoid naked flames or other potential sources of ignition (eg. electrical equipment).

> Date of printing: 28-MAR-2011 Product: 059427 A - NATURAL & ARTIFICIAL ORANGE F

Revised on: 01-Dec-2010 / v 6.1

4 / 10 Page



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Avoid skin contamination and inhalation of vapour.

Individual washing routines should be followed after any potential contact.

Ensure adequate ventilation in working areas following accidental releases.

For emergency personnel:

Apply the same recommendations as section 6.1

6.2 Environmental precautions

Do not discharge directly into drains, air, into soil or into the aquatic environment.

6.3 Methods and material for containment and cleaning up

For containment:

Eliminate all sources of ignition. Leaking containers should be removed to a well ventilated area if possible to do safely. If not, dike around container to limit spread of spill, leak. If spill/leak is small, clean up with standard absorbents (sand, vermiculite, etc.). Wear rubber gloves. Avoid contact with skin. If skin contact occurs, wash liberally with soap and water. See Section VI above. If large leak/spill, call HAZMAT Team.

Vapors may cause vomiting and nausea. Wear appropriate respiratory protection.

For cleaning-up:

Spillages should be disposed of in accordance with Governmental Regulations.

7 HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eves.

Wear adequate protective gloves protection and eye/face protection.

No smoking. Avoid any sources of ignition.

Avoid exposing to high temperature during processing.

Do not ingest or apply to the skin as such. Good personal washing routines should be followed.

Maintain adequate local and general ventilation where product is handled.

7.1.1 Protective measures

Keep strict control of dust accumulation to a minimum. Maintain adequate local and general ventilation where product is handled. Avoid any sources of ignition.

7.1.2 Advice on general occupational hygiene

Good personal washing routines should be followed.

7.2 Conditions for safe storage, including any incompatibilities

It is good general practice to store in closed, preferably full, containers away from heat sources, and protected from extremes of temperature. Do not re-use the empty container.

Respect generals rules for compatibility storage.

7.3 Specific end use(s)

Not available at this time.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

US

Reference:

0000138-86-3: d-Limonene (All forms)

6181332

Date of printing: 28-MAR-2011
Product: 059427 A - NATURAL & ARTIFICIAL ORANGE F

Revised on: 01-Dec-2010 / v 6.1

Page 5 / 10



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

AIHA Workplace Environmental Exposure Levels (1999-JAN) TWA (1999-JAN): 30 ppm, 8 hours (All forms)

8.2 Exposure controls

Avoid exposing to high temperature during processing.

Maintain adequate local and general ventilation where product is handled.

8.2.1 Appropriate engineering controls

Maintain adequate local and general ventilation where product is handled and dispensed.

8.2.2 Environmental exposure controls

Not available at this time. Minimize release to the environment.

8.3 Personal protection

Respiratory protection: Breathing of the vapors or dust particles may be hazardous. In the absence of appropriate engineering controls such as spot ventilation, ventilated enclosures, etc., workers should avail themselves of the appropriate NIOSH approved respiratory protection.

Hand protection: Adequate Protective Gloves should be worn.

Eye protection: Adequate safety glasses should be used.

Skin protection: Wear protective clothing, overall if necessary to limit the odour contamination of personal clothing. Individual washing routines should be followed after any potential contact.

9 PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance: LIQUID

Colour: DARK YELLOW TO PALE BROWN

Odour: Characteristic strong odour

according to the commercial description of the substance.

pH: Not available Melting point/range (°C): Not available Initial boiling point/range (°C): Not available

Flash point (closed cup): = 16 Fahrenheit (= -9 Centigrade)

Evaporation rate: Not available Flammability (solid/gas): Not available Upper/lower flammability or explosive Not available

Vapor pressure (At 20°C in mm Hg)

6181332

Reference:

Calculated vapor pressure (At 20°C 136.3

in mm Hg):

US

Vapour density: Not available Relative density (d 20/20): 0.846 - 0.866Water solubility (20°C): Not applicable Not applicable Partition coef. (n-octanol/water): Auto-ignition temperature (°C): Not available Decomposition temperature : Not available

Date of printing: 28-MAR-2011

Product: 059427 A - NATURAL & ARTIFICIAL ORANGE F

Revised on: 01-Dec-2010 / v 6.1

6 / 10 Page



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Viscosity: Not available Explosive properties: Not available Oxidizing properties: Not available

VOC Content less than: 85%

10 STABILITY AND REACTIVITY

10.1 Reactivity

No reaction known with water.

10.2 Chemical stability

Presents no significant reactivity hazard. Normally stable even at elevated temperatures and pressures. Avoid temperatures above or near to the flash point. Not pyrophoric nor reactive with water. Does not undergo explosive decomposition, is shock stable, and is not an oxygen donor. Does not form explosive mixtures with other organic materials. Will not undergo hazardous exothermic polymerization.

10.3 Possibility of hazardous reactions

Not known.

10.4 Conditions to avoid

Avoid temperatures above or at least 5 °C below flash point for any flammable liquids.

Do not heat closed containers.

Avoid contact with oxidizing agents.

10.5 Incompatible materials

Avoid strong oxidizing agents.

10.6 Hazardous decomposition products

Contact with water or storage under recommended conditions for one year should not produce dangerous decomposition products.

11 TOXICOLOGICAL INFORMATION

This preparation has not been subjected to toxicological testing as an entity but has been blended from materials with established toxicological bibliographies. In view of the difficulty of using current standard toxicological evaluation techniques to predict potential hazards to susceptible individuals or arising from unforeseeable potentiation, this preparation should be considered and handled as if it displayed health hazards and treated in consequence with all possible precaution.

12 ECOLOGICAL INFORMATION

This preparation has not been subjected to ecotoxicological testing as an entity. In view of the difficulty of using current standard ecotoxicological evaluation techniques to predict the impact of particular modes of release on vulnerable or localised parts of the ecosystem, this preparation should be considered and handled as if it displayed potential environmental hazards, and treated in consequence with all possible precaution.

13 DISPOSAL CONSIDERATIONS

Reference:

US

Empty all containers using a two stage pumping system or draining until no free liquid remains Minimize release to the environment.

Revised on : 01-Dec-2010 / v 6.1 6181332 Date of printing : 28-MAR-2011 Product : 059427 A - NATURAL & ARTIFICIAL ORANGE F

Page 7 / 10



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

14 TRANSPORT INFORMATION

In case of accidental spillage or fire during transport, refer to instructions given under points 5, 6, 7 and 8 above.

14.1 UNO

UN-No: 1197

Proper Shipping Name: EXTRACTS, FLAVOURING, LIQUID

Class: 3 Packing Group: II

Hazardous to the Environment

14.2 Land transport (ADR/RID)

UN-No: 1197

Proper Shipping Name: EXTRACTS, FLAVOURING, LIQUID (VAPOUR PRESSURE AT 50°C MORE

THAN 110 KPA)

Class: 3 Packing group: II

14.3 Sea transport (IMDG-Code)

UN-No: 1197

Proper Shipping Name: EXTRACTS, FLAVOURING, LIQUID

Class: 3 Packing group: II

Marine pollutant

14.4 Air transport (ICAO-IATA)

UN-No: 1197

Proper Shipping Name: EXTRACTS, FLAVOURING, LIQUID

Class: 3 Packing group: II

15 REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

NFPA Hazard Classification

Health: 2 Flammability: 3 Reactivity: 0

This mixture contains a toxic chemical or chemicals subject to reporting requirements of Section 313 of Title III of the Superfund Amendements and Reauthorization Act of 1986 and 29 CFR 1910.1200.

6.0% Acetaldehyde,

CAS# 75-07-0,

15.2 Chemical Safety Assessment

Revised on : 01-Dec-2010 / v 6.1

Reference : US 6181332 Date of printing : 28-MAR-2011

Product: 050427 A NATURAL & ARTIFICIAL ORANGE F

Product: 059427 A - NATURAL & ARTIFICIAL ORANGE F

Page 8 / 10



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

No data available at this time.

16 OTHER INFORMATION

16.1 Revisions

01-Dec-2010: Version 1.0 - First version validated for publication

16.2 Key literature references

RIFM database OECD SIDS EU IUCLID

Reference:

US

6181332

Supplier information

16.3 Risk & Safety Phrases used under section 2

R11 R38 R40 R43 R50/53	Highly flammable. Irritating to skin. Limited evidence of a carcinogenic effect. May cause sensitization by skin contact. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R65	Harmful: may cause lung damage if swallowed.
\$16 \$24/25 \$36/37 \$57 \$61	Keep away from sources of ignition - No smoking. Avoid contact with skin and eyes. Wear suitable protective clothing and gloves. Use appropriate container to avoid environmental contamination. Avoid release to the environment. Refer to special instructions/Safety data sheets.
S62	If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.
P201 P202 P210 P235	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Keep cool.
P240 P241 P242 P243 P261	Ground/bond container and receiving equipment. Use rated explosion-proof electrical equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 P272 P273 P280 P281 P301+P310 P302+P352 P303+P361+P353	Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. Use personal protective equipment as required. IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. IF ON SKIN: Wash with plenty of soap and water. IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse
1 000+1 00 1+1 000	skin with water/shower.

Date of printing: 28-MAR-2011
Product: 059427 A - NATURAL & ARTIFICIAL ORANGE F

Revised on: 01-Dec-2010 / v 6.1

Page 9 / 10



This Safety Data Sheet cancels and replaces all preceding SDS for this product.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P331 Do NOT induce vomiting.
P333 If skin irritation or rash occurs:

P362 Take off contaminated clothing and wash before reuse.

P363 Wash contaminated clothing before reuse.

P370+P378 In case of fire: Use appropriate fire extinguishers for fire control.

P391 Collect spillage.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

16.4 Risk Phrases used under section 3

Reference:

US

6181332

R10 Flammable.

R12 Extremely flammable.

R36/37 Irritating to eyes and respiratory system.

R38 Irritating to skin.

R40 Limited evidence of a carcinogenic effect.
R43 May cause sensitization by skin contact.

R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

R65 Harmful: may cause lung damage if swallowed.

We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Firmenich, it is the user's obligation to determine conditions of safe use of the product.

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Revised on : 01-Dec-2010 / v 6.1
Date of printing : 28-MAR-2011

Product: 059427 A - NATURAL & ARTIFICIAL ORANGE F

Page 10 / 10