According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

051182 T ARTIFICIAL LIME FLAVOR © Firmenich product

1.2 Relevant identified uses of the substance or mixture and uses advised against

Concentrated aromatic raw material. Not for personal use in this form or concentration. For manufacturing use only.

1.3 Details of the supplier of the safety data sheet

Colin McIntosh, PhD; Chemist Firmenich Inc. P.O. Box 5880 Princeton - New Jersey 08543 - USA colin.mcintosh@firmenich.com Tel.:+1.609.452.10.00 - Fax.:+1.609.275.72.38

1.4 Emergency telephone number

FOR INFORMATION OR IN AN EMERGENCY CALL CHEMTREC @ 1-800-424-9300 or 1-703-527-3887.

2 HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

2.1.1 Classification according to Regulation (EC) Nº 1272/2008 [CLP/GHS]

Flammable Liquid - Cat. 3	H226
Aspiration Hazard - Cat. 1	H304
Skin Irritation - Cat. 2	H315
Skin Sensitization - Cat. 1	H317
Environmental Hazard (acute) - Cat. 1	H400
Environmental Hazard (chronic) - Cat. 1	H410

2.1.2 Classification according to 67/548/EEC or 1999/45/EC

Symbols:

Xn N	Flammable Harmful Dangerous for the environment
Risks Phrases: R10 R38 R43	Flammable. Irritating to skin. May cause sensitization by skin contact.

According to Regulation (EC) No 1907/2006 (as amended)

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R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the
	aquatic environment.
R65	Harmful: may cause lung damage if swallowed.

2.1.3 Additional information

Full text of R- and S-phrases: see section 16

2.2 Label elements

Hazard pictograms:



Signal Word: Danger

Hazard Statements:

H304	May be fatal if swallowed and enters airways.
H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary Statements:

P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P235	Keep cool.
P240	Ground/bond container and receiving equipment.
P241	Use rated explosion-proof electrical equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.

Hazard Inducers:

Limonene Terpineol Bicyclo[3.1.1]Heptane, 6,6-Dimethyl-2-Methylene-

2.3 Other hazards

No data available at this time.

<u>3 COMPOSITION/INFORMATION ON INGREDIENTS</u>

Mixture of aromatic substances.

Contains :

Reference : US 6180917

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

60.0 - 70.0%	limonene N° CAS : 0000138-86-3 / N° EINECS: 205-341-0 Classification: Xn N - R38,R43,R50/53,R65,R10 GHS Classification: Skin Irritation - Cat. 2 Skin Sensitization - Cat. 1 Environmental Hazard (acute) - Cat. 1 Environmental Hazard (chronic) - Cat. 1
10.0 - 15.0%	Benzene, 1-methyl-4-(1-methylethyl)- N° CAS : 0000099-87-6 / N° EINECS: 202-796-7 Classification: Xn N - R51/53,R65,R10 GHS Classification: Environmental Hazard (chronic) - Cat. 2
7.5 - 10.0%	Terpineol N° CAS : 0008000-41-7 / N° EINECS: 232-268-1 Classification: Xi - R38 GHS Classification: Eye Irritation - Cat.2 Skin Irritation - Cat. 2
2.5 - 5.0%	Cyclohexene, 1-methyl-4-(1-methylethylidene)- N° CAS : 0000586-62-9 / N° EINECS: 209-578-0 Classification: Xn N - R51/53,R65,R10 GHS Classification: Environmental Hazard (chronic) - Cat. 2
1.0 - 2.5%	Bicyclo[3.1.1]heptane, 6,6-dimethyl-2-methylene- N° CAS : 0000127-91-3 / N° EINECS: 204-872-5 Classification: Xn N - R43,R50/53,R65,R10 GHS Classification: Skin Sensitization - Cat. 1 Environmental Hazard (acute) - Cat. 1 Environmental Hazard (chronic) - Cat. 1
0.5 - 1.0%	1,3-Cyclohexadiene, 1-methyl-4-(1-methylethyl)- N° CAS : 0000099-86-5 / N° EINECS: 202-795-1 Classification: Xn N - R22,R51/53,R65,R10 GHS Classification: Acute Toxicity (oral) - Cat. 4 Environmental Hazard (chronic) - Cat. 2
0.1 - 0.5%	 3-Cyclohexene-1-methanol, .alpha.,.alpha.,4-trimethyl-, acetate N° CAS : 0000080-26-2 / N° EINECS: 201-265-7 Classification: N - R51/53 GHS Classification: Environmental Hazard (chronic) - Cat. 2

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

0.1 - 0.5%	2,6-Octadien-1-ol, 3,7-dimethyl-, acetate, (E)- N° CAS : 0000105-87-3 / N° EINECS: 203-341-5 Classification: N - R51/53 GHS Classification: Environmental Hazard (chronic) - Cat. 2
0.1 - 0.5%	Bicyclo[3.1.1]hept-2-ene, 2,6,6-trimethyl- N° CAS : 0000080-56-8 / N° EINECS: 201-291-9 Classification: Xn N - R43,R50/53,R65,R10 GHS Classification: Skin Sensitization - Cat. 1 Environmental Hazard (acute) - Cat. 1 Environmental Hazard (chronic) - Cat. 1

4 FIRST-AID MEASURES

4.1 Description of first aid measures

General information:

As in all cases of potential poisoning, Obtain medical advice immediately.

In case of eye contact:

In the event of contact with the eyes, irrigate with water for at least 15 minutes; obtain medical advice if irritation persists.

In case of inhalation:

In the event of exposure to vapors, immediately remove from the area to a fresh air environment. Individuals showing evidence of inhalation exposure should be taken to an uncontaminated area. Obtain medical advice immediately.

In case of skin contact:

Remove contaminated clothes. Wash skin with large volumes of water. If irritation persists, or any sign of tissue damage is apparent, obtain medical advice immediately.

In case of ingestion:

In the event of accidental ingestion, rinse mouth with water. Give up to one tumbler (half pint) of milk or water. Obtain medical advise immediately.

Do not induce vomiting, obtain medical advise immediately.

- 4.2 Most important symptoms and effects, both acute and delayed No information available on the product itself.
- 4.3 Indication of immediate medical attention and special treatment needed None known.

5 FIRE-FIGHTING MEASURES

5.1 Extinguishing media

In the event of fire, adequate extinguishers should be used. Avoid inhalation of smoke and fumes. In case of insufficient ventilation, wear suitable respiratory equipment. Cool fire exposed containers with water spray.

Extinguishing media: Foam, carbon dioxide or dry chemical.

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

5.2 Special hazard arising from the substance or mixture Closed containers may build up pressure if exposed to heat (fire).

5.3 Advice for fire-fighters

No specific advice.

6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel:

Adequate protective gloves should be worn when handling spillages. No smoking. Avoid naked flames or other potential sources of ignition (eg. electrical equipment).

Avoid skin contamination and inhalation of vapour.

Individual washing routines should be followed after any potential contact.

Ensure adequate ventilation in working areas following accidental releases.

For emergency personnel: Apply the same recommendations as section 6.1

6.2 Environmental precautions

Do not discharge directly into drains, air, into soil or into the aquatic environment.

6.3 Methods and material for containment and cleaning up

For containment:

Small spills can be wiped up with a cloth or paper. Standard absorbents can be used (saw dust, sand, vermiculite). Wear rubber gloves. Avoid contact with skin. If skin contact occurs, wash liberally with soap and water.

Vapors may cause vomiting and nausea. Wear appropriate respiratory protection.

For cleaning-up: Spillages should be disposed of in accordance with Governmental Regulations.

7 HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes.

Wear adequate protective gloves protection and eye/face protection.

No smoking. Avoid any sources of ignition.

Avoid exposing to high temperature during processing.

Do not ingest or apply to the skin as such. Good personal washing routines should be followed.

Maintain adequate local and general ventilation where product is handled.

7.1.1 Protective measures

Keep strict control of dust accumulation to a minimum.Maintain adequate local and general ventilation where product is handled.Avoid any sources of ignition.

7.1.2 Advice on general occupational hygiene Good personal washing routines should be followed.

7.2 Conditions for safe storage, including any incompatibilities

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

It is good general practice to store in closed, preferably full, containers away from heat sources, and protected from extremes of temperature. Do not re-use the empty container. Respect generals rules for compatibility storage.

7.3 Specific end use(s)

Not available at this time.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

0000138-86-3 : d-Limonene (All forms) AIHA Workplace Environmental Exposure Levels (1999-JAN) TWA (1999-JAN) : 30 ppm , 8 hours (All forms)

8.2 Exposure controls

Avoid exposing to high temperature during processing. Maintain adequate local and general ventilation where product is handled.

8.2.1 Appropriate engineering controls

Maintain adequate local and general ventilation where product is handled and dispensed.

8.2.2 Environmental exposure controls

Not available at this time. Minimize release to the environment.

8.3 Personal protection

Respiratory protection: Breathing of the vapors or dust particles may be hazardous. In the absence of appropriate engineering controls such as spot ventilation, ventilated enclosures, etc., workers should avail themselves of the appropriate NIOSH approved respiratory protection.

Hand protection: Adequate Protective Gloves should be worn.

Eye protection: Adequate safety glasses should be used.

Skin protection: Wear protective clothing, overall if necessary to limit the odour contamination of personal clothing. Individual washing routines should be followed after any potential contact.

9 PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance : Colour : Odour :	FLUID AND LIMPID LIQUID COLOURLESS Characteristic strong odour according to the commercial description of the substance.
pH :	Not available
Melting point/range (°C) :	Not available
Initial boiling point/range (°C) :	Not available
Flash point (closed cup) :	= 117 Fahrenheit (= 47 Centigrade)
Evaporation rate :	Not available
Flammability (solid/gas) :	Not available

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Upper/lower flammability or explosive Not available limits : Vapor pressure (At 20°C in mm Hg) Calculated vapor pressure (At 20°C 1.4 in mm Ha): Vapour density : Not available Relative density (d 20/20) : 0.852 - 0.862 Not applicable Water solubility (20°C) : Partition coef. (n-octanol/water) : Not applicable Not available Auto-ignition temperature (°C): Decomposition temperature : Not available Viscosity : Not available Explosive properties : Not available Oxidizing properties : Not available VOC Content less than: 92%

10 STABILITY AND REACTIVITY

10.1 Reactivity

No reaction known with water.

10.2 Chemical stability

Presents no significant reactivity hazard. Normally stable even at elevated temperatures and pressures. Avoid temperatures above or near to the flash point. Not pyrophoric nor reactive with water. Does not undergo explosive decomposition, is shock stable, and is not an oxygen donor. Does not form explosive mixtures with other organic materials. Will not undergo hazardous exothermic polymerization.

10.3 Possibility of hazardous reactions

Not known.

<u>10.4 Conditions to avoid</u>
 Avoid temperatures above or at least 5 °C below flash point for any flammable liquids.
 Do not heat closed containers.
 Avoid contact with oxidizing agents.

10.5 Incompatible materials

Avoid strong oxidizing agents.

10.6 Hazardous decomposition products

Contact with water or storage under recommended conditions for one year should not produce dangerous decomposition products.

11 TOXICOLOGICAL INFORMATION

This preparation has not been subjected to toxicological testing as an entity but has been blended from materials with established toxicological bibliographies. In view of the difficulty of using current standard toxicological evaluation techniques to predict potential hazards to susceptible individuals or arising from unforeseeable potentiation, this preparation should be considered and handled as if it displayed health hazards and treated in consequence with all possible precaution.

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

12 ECOLOGICAL INFORMATION

This preparation has not been subjected to ecotoxicological testing as an entity. In view of the difficulty of using current standard ecotoxicological evaluation techniques to predict the impact of particular modes of release on vulnerable or localised parts of the ecosystem, this preparation should be considered and handled as if it displayed potential environmental hazards, and treated in consequence with all possible precaution.

13 DISPOSAL CONSIDERATIONS

Empty all containers using a two stage pumping system or draining until no free liquid remains Minimize release to the environment.

14 TRANSPORT INFORMATION

In case of accidental spillage or fire during transport, refer to instructions given under points 5, 6, 7 and 8 above.

14.1 UNO

UN-No:	1197
Proper Shipping Name:	EXTRACTS, FLAVOURING, LIQUID
Class:	3
Packing Group:	III
	Hazardous to the Environment

14.2 Land transport (ADR/RID)

UN-No:	1197
Proper Shipping Name:	EXTRACTS, FLAVOURING, LIQUID
Class:	3
Packing group:	111

14.3 Sea transport (IMDG-Code)

UN-No: Proper Shipping Name: Class: Packing group:	1197 EXTRACTS, FLAVOURING, LIQUID 3
Packing group:	111
	Marine pollutant

14.4 Air transport (ICAO-IATA)

UN-No:	1197
Proper Shipping Name:	EXTRACTS, FLAVOURING, LIQUID
Class:	3
Packing group:	III

15 REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

According to Regulation (EC) No 1907/2006 (as amended)

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NFPA Hazard Classification

Health:	2
Flammability:	2
Reactivity:	0

This mixture contains no toxic chemical or chemicals subject to reporting requirements of Section 313 of Title III of the Superfund Amendements and Reauthorization Act of 1986 and 29 CFR Part 1910.1200.

15.2 Chemical Safety Assessment

No data available at this time.

16 OTHER INFORMATION

16.1 Revisions

01-Dec-2010: Version 1.0 - First version validated for publication

16.2 Key literature references

RIFM database OECD SIDS EU IUCLID Supplier information

16.3 Risk & Safety Phrases used under section 2

R10 R38 R43 R50/53	Flammable. Irritating to skin. May cause sensitization by skin contact. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R65	Harmful: may cause lung damage if swallowed.
S16 S24/25 S37 S57 S61	Keep away from sources of ignition - No smoking. Avoid contact with skin and eyes. Wear suitable gloves. Use appropriate container to avoid environmental contamination.
S61 S62	Avoid release to the environment. Refer to special instructions/Safety data sheets. If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P235	Keep cool.
P240	Ground/bond container and receiving equipment.
P241 P242	Use rated explosion-proof electrical equipment. Use only non-sparking tools.
P242 P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P272 P273	Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse
	skin with water/shower.
P331	Do NOT induce vomiting.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362	Take off contaminated clothing and wash before reuse.
P363	Wash contaminated clothing before reuse.
P370+P378	In case of fire: Use appropriate fire extinguishers for fire control.
P391	Collect spillage.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
16.4 Risk Phrases used u	nder section 3

R10	Flammable.
R22	Harmful if swallowed.
R38	Irritating to skin.
R43	May cause sensitization by skin contact.
R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R65	Harmful: may cause lung damage if swallowed.

We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Firmenich, it is the user's obligation to determine conditions of safe use of the product.

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