According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

925589

LEMON OIL CP 5 X 4321 ARR © Firmenich product

CAS No:	84929-31-7
EC No:	284-515-8
REACH No:	
INDEX No:	

1.2 Relevant identified uses of the substance or mixture and uses advised against

Concentrated aromatic raw material. Not for personal use in this form or concentration. For manufacturing use only.

1.3 Details of the supplier of the safety data sheet

Colin McIntosh, PhD; Chemist Firmenich Inc. P.O. Box 5880 Princeton - New Jersey 08543 - USA colin.mcintosh@firmenich.com Tel.:+1.609.452.10.00 - Fax.:+1.609.275.72.38

1.4 Emergency telephone number

FOR INFORMATION OR IN AN EMERGENCY CALL CHEMTREC @ 1-800-424-9300 or 1-703-527-3887.

2 HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

2.1.1 Classification according to Regulation (EC) Nº 1272/2008 [CLP/GHS]

Flammable Liquid - Cat. 3 Aspiration Hazard - Cat. 1 Skin Irritation - Cat. 2 Skin Sensitization - Cat. 1	H226 H304 H315 H317
Environmental Hazard (acute) - Cat. 1	H400
Environmental Hazard (chronic) - Cat. 1	H410

2.1.2 Classification according to 67/548/EEC or 1999/45/EC

Symbols:

-	Flammable
Xn	Harmful
Ν	Dangerous for the environment

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Risks Phrases:	
R10	Flammable.
R38	Irritating to skin.
R43	May cause sensitization by skin contact.
R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R65	Harmful: may cause lung damage if swallowed.

2.1.3 Additional information

Full text of R- and S-phrases: see section 16

2.2 Label elements

Hazard pictograms:



Signal Word:

Danger

Hazard Statements:

H304	May be fatal if swallowed and enters airways.
H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary Statements:

P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P240	Ground/bond container and receiving equipment.
P241	Use rated explosion-proof electrical equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.

Hazard Inducers:

Limonene

2.3 Other hazards

No data available at this time.

<u>3 COMPOSITION/INFORMATION ON INGREDIENTS</u>

According to Regulation (EC) No 1907/2006 (as amended)

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Chemical substance.

Contains :

60.0 - 70.0%	limonene N° CAS : 0000138-86-3 / N° EINECS: 205-341-0 Classification: Xn N - R38,R43,R50/53,R65,R10 GHS Classification: Skin Irritation - Cat. 2 Skin Sensitization - Cat. 1 Environmental Hazard (acute) - Cat. 1 Environmental Hazard (chronic) - Cat. 1
10.0 - 15.0%	2,6-Octadien-1-ol, 3,7-dimethyl-, acetate, (E)- N° CAS : 0000105-87-3 / N° EINECS: 203-341-5 Classification: N - R51/53 GHS Classification: Environmental Hazard (chronic) - Cat. 2
1.0 - 2.5%	1,6-Octadien-3-ol, 3,7-dimethyl-, acetate N° CAS : 0000115-95-7 / N° EINECS: 204-116-4 Classification: N - R51/53 GHS Classification:
0.5 - 1.0%	6-Octen-1-ol, 3,7-dimethyl-, acetate N° CAS : 0000150-84-5 / N° EINECS: 205-775-0 Classification: Xi N - R38,R51/53 GHS Classification: Eye Irritation - Cat.2 Skin Irritation - Cat. 2 Environmental Hazard (chronic) - Cat. 2

4 FIRST-AID MEASURES

4.1 Description of first aid measures

General information:

As in all cases of potential poisoning, Obtain medical advice immediately.

In case of eye contact: In the event of contact with the eyes, irrigate with water for at least 15 minutes; obtain medical advice if irritation persists.

In case of inhalation: In the event of exposure to vapors, immediately remove from the area to a fresh air environment.

In case of skin contact: Remove contaminated clothes. Wash skin with large volumes of water. If irritation persists, or any sign of tissue damage is apparent, obtain medical advice immediately.

In case of ingestion:

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

In the event of accidental ingestion, rinse mouth with water. Give up to one tumbler (half pint) of milk or water. Obtain medical advise immediately.

Do not induce vomiting, obtain medical advise immediately.

- 4.2 Most important symptoms and effects, both acute and delayed No specific data available. No information available on the product itself.
- 4.3 Indication of immediate medical attention and special treatment needed No specific data available. None known.

5 FIRE-FIGHTING MEASURES

5.1 Extinguishing media

In the event of fire, adequate extinguishers should be used. Avoid inhalation of smoke and fumes. In case of insufficient ventilation, wear suitable respiratory equipment. Use standard procedures and preferred extinguishing media as stated below. Extinguishing media: Foam, carbon dioxide or dry chemical.

- 5.2 Special hazard arising from the substance or mixture None.
- 5.3 Advice for fire-fighters

No specific advice.

6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel:

Adequate protective gloves should be worn when handling spillages. No smoking. Avoid naked flames or other potential sources of ignition (eg. electrical equipment).

Avoid skin contamination and inhalation of vapour.

Individual washing routines should be followed after any potential contact.

Ensure adequate ventilation in working areas following accidental releases.

For emergency personnel: Apply the same recommendations as section 6.1

6.2 Environmental precautions

Do not discharge directly into drains, air, into soil or into the aquatic environment.

6.3 Methods and material for containment and cleaning up

For containment:

Small spills can be wiped up with a cloth or paper. Standard absorbents can be used (saw dust, sand, vermiculite). Wear rubber gloves. Avoid contact with skin. If skin contact occurs, wash liberally with soap and water.

For cleaning-up:

Spillages should be disposed of in accordance with Governmental Regulations.

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

7 HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes.

Wear adequate protective gloves protection and eye/face protection.

No smoking. Avoid any sources of ignition.

Avoid exposing to high temperature during processing.

Do not ingest or apply to the skin as such. Good personal washing routines should be followed.

Maintain adequate local and general ventilation where product is handled.

7.1.1 Protective measures

Keep strict control of dust accumulation to a minimum.Maintain adequate local and general ventilation where product is handled.Avoid any sources of ignition.

7.1.2 Advice on general occupational hygiene

Good personal washing routines should be followed.

7.2 Conditions for safe storage, including any incompatibilities

It is good general practice to store in closed, preferably full, containers away from heat sources, and protected from extremes of temperature. Do not re-use the empty container. Respect generals rules for compatibility storage.

7.3 Specific end use(s)

Not available at this time.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

0000138-86-3 : d-Limonene (All forms) AIHA Workplace Environmental Exposure Levels (1999-JAN) TWA (1999-JAN) : 30 ppm , 8 hours (All forms)

8.2 Exposure controls

Avoid exposing to high temperature during processing. Maintain adequate local and general ventilation where product is handled.

8.2.1 Appropriate engineering controls

Maintain adequate local and general ventilation where product is handled and dispensed.

8.2.2 Environmental exposure controls

Not available at this time. Minimize release to the environment.

8.3 Personal protection

Respiratory protection: None required; avoid breathing vapors. Hand protection: Adequate Protective Gloves should be worn. Eye protection: Adequate safety glasses should be used. Skin protection: Wear protective clothing, overall if necessary to limit the odour contamination of personal clothing. Individual washing routines should be followed after any potential contact.

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

9 PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance : Colour :	LIQUID YELLOW GREEN TO BROWN GREEN
Odour :	Characteristic strong odour according to the commercial description of the substance.
pH : Melting point/range (°C) : Initial boiling point/range (°C) : Flash point (closed cup) : Evaporation rate : Flammability (solid/gas) : Upper/lower flammability or explosive limits : Vapor pressure (At 20°C in mm Hg) : Calculated vapor pressure (At 20°C in mm Hg):	
Vapour density : Relative density (d 20/20) : Water solubility (20°C) : Partition coef. (n-octanol/water) : Auto-ignition temperature (°C): Decomposition temperature : Viscosity : Explosive properties : Oxidizing properties : VOC Content less than:	Not available 0.851 - 0.871 Not available Not available Not available Not available Not available Not available Not available

10 STABILITY AND REACTIVITY

10.1 Reactivity

No reaction known with water.

10.2 Chemical stability

Presents no significant reactivity hazard. Normally stable even at elevated temperatures and pressures. Avoid temperatures above or near to the flash point. Not pyrophoric nor reactive with water. Does not undergo explosive decomposition, is shock stable, and is not an oxygen donor. Does not form explosive mixtures with other organic materials. Will not undergo hazardous exothermic polymerization.

10.3 Possibility of hazardous reactions

Not known.

10.4 Conditions to avoid

Avoid temperatures above or at least 5 °C below flash point for any flammable liquids. Do not heat closed containers.

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Avoid contact with oxidizing agents.

10.5 Incompatible materials

Avoid strong oxidizing agents.

10.6 Hazardous decomposition products

Contact with water or storage under recommended conditions for one year should not produce dangerous decomposition products.

11 TOXICOLOGICAL INFORMATION

A summary of toxicological data is available on request from D. Grell, Firmenich SA, Case Postale 239, 1211 Geneva 8, Switzerland.

12 ECOLOGICAL INFORMATION

This product has not been subjected to full ecotoxicological testing.

13 DISPOSAL CONSIDERATIONS

Empty all containers using a two stage pumping system or draining until no free liquid remains Minimize release to the environment.

14 TRANSPORT INFORMATION

In case of accidental spillage or fire during transport, refer to instructions given under points 5, 6, 7 and 8 above.

14.1 UNO

UN-No:	1197
Proper Shipping Name:	EXTRACTS, FLAVOURING, LIQUID (LEMON OIL CONCENTRATED)
Class:	3
Packing Group:	III
	Hazardous to the Environment

14.2 Land transport (ADR/RID)

UN-No:	1197
Proper Shipping Name:	EXTRACTS, FLAVOURING, LIQUID (LEMON OIL CONCENTRATED)
Class:	3
Packing group:	III

14.3 Sea transport (IMDG-Code)

UN-No:	1197
Proper Shipping Name:	EXTRACTS, FLAVOURING, LIQUID (LEMON OIL CONCENTRATED)
Class:	3
Packing group:	
•	Marine pollutant

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

14.4 Air transport (ICAO-IATA)

UN-No:	1197
Proper Shipping Name:	EXTRACTS, FLAVOURING, LIQUID (LEMON OIL CONCENTRATED)
Class:	3
Packing group:	III

15 REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

NFPA Hazard	Classification
Health:	2

Health:	2
Flammability:	2
Reactivity:	1

This chemical is NOT subject to reporting requirements of Section 313 of Title III of the Superfund Amendements and Reauthorization Act of 1986 and 29 CFR Part 1910.1200.

15.2 Chemical Safety Assessment

No data available at this time.

16 OTHER INFORMATION

16.1 Revisions

01-Dec-2010: Version 1.0 - First version validated for publication

16.2 Key literature references

RIFM database OECD SIDS EU IUCLID Supplier information

16.3 Risk & Safety Phrases used under section 2

R10 R38 R43	Flammable. Irritating to skin. May cause sensitization by skin contact.
R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R65	Harmful: may cause lung damage if swallowed.
S16	Keep away from sources of ignition - No smoking.
S24/25	Avoid contact with skin and eyes.
S37	Wear suitable gloves.
S57	Use appropriate container to avoid environmental contamination.
S61	Avoid release to the environment. Refer to special instructions/Safety data sheets.
S62	If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P240	Ground/bond container and receiving equipment.
P241	Use rated explosion-proof electrical equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse
	skin with water/shower.
P331	Do NOT induce vomiting.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362	Take off contaminated clothing and wash before reuse.
P363	Wash contaminated clothing before reuse.
P370+P378	In case of fire: Use appropriate fire extinguishers for fire control.
P391	Collect spillage.
P405	Store locked up.

16.4 Risk Phrases used under section 3

R10	Flammable.
R38	Irritating to skin.
R43	May cause sensitization by skin contact.
R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R65	Harmful: may cause lung damage if swallowed.

We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Firmenich, it is the user's obligation to determine conditions of safe use of the product.

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