According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

540168 T NATURAL LEMON FLAVOR WONF (JUICE TYPE) © Firmenich product

1.2 Relevant identified uses of the substance or mixture and uses advised against

Concentrated aromatic raw material. Not for personal use in this form or concentration. For manufacturing use only.

1.3 Details of the supplier of the safety data sheet

Colin McIntosh, PhD; Chemist Firmenich Inc. P.O. Box 5880 Princeton - New Jersey 08543 - USA colin.mcintosh@firmenich.com Tel.:+1.609.452.10.00 - Fax.:+1.609.275.72.38

1.4 Emergency telephone number

FOR INFORMATION OR IN AN EMERGENCY CALL CHEMTREC @ 1-800-424-9300 or 1-703-527-3887.

2 HAZARDS IDENTIFICATION

2.1 Classification of the	e substance or mixture	
2.1.1 Classification acc	cording to Regulation (EC) N° 1272/2008 [CLP/GHS]	
Eye Irritation - Cat.2 Environmental Hazard (chronic) - Cat. 4		H319 H413
2.1.2 Classification acc	cording to 67/548/EEC or 1999/45/EC	
Symbols: Xi	Irritant	
Risks Phrases: R36	Irritating to eyes.	
2.1.3 Additional information	ation	
Full text of R- and S	S-phrases: see section 16	
2.2 Label elements		

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Hazard pictograms:



Signal Word: Warning

Hazard Statements:

H319	Causes serious eye irritation.
H413	May cause long lasting harmful effects to aquatic life.

Precautionary Statements:

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P264	Wash thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P391	Collect spillage.

Hazard Inducers:

1,2,3-Propanetricarboxylic Acid, 2-Hydroxy-

2.3 Other hazards

No data available at this time.

<u>3 COMPOSITION/INFORMATION ON INGREDIENTS</u>

Mixture of aromatic substances.

Contains :

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40.0 - 50.0%	1,2,3-Propanetricarboxylic acid, 2-hydroxy- N° CAS : 0000077-92-9 / N° EINECS: 201-069-1 Classification: Xi - R36 GHS Classification: Eye Irritation - Cat.2
0.1 - 0.5%	limonene N° CAS : 0000138-86-3 / N° EINECS: 205-341-0 Classification: Xn N - R38,R43,R50/53,R65,R10 GHS Classification: Skin Irritation - Cat. 2 Skin Sensitization - Cat. 1 Environmental Hazard (acute) - Cat. 1 Environmental Hazard (chronic) - Cat. 1

4 FIRST-AID MEASURES

4.1 Description of first aid measures

General information: As in all cases of potential poisoning, Obtain medical advice immediately.

In case of eye contact:

In the event of contact with the eyes, irrigate with water for at least 15 minutes; obtain medical advice if irritation persists.

In case of inhalation:

In the event of exposure to vapors, immediately remove from the area to a fresh air environment.

In case of skin contact:

Remove contaminated clothes. Wash skin with large volumes of water.

If irritation persists, or any sign of tissue damage is apparent, obtain medical advice immediately.

In case of ingestion:

In the event of accidental ingestion, rinse mouth with water. Give up to one tumbler (half pint) of milk or water. Obtain medical advise immediately.

Do not induce vomiting, obtain medical advise immediately.

- 4.2 Most important symptoms and effects, both acute and delayed No information available on the product itself.
- 4.3 Indication of immediate medical attention and special treatment needed None known.

5 FIRE-FIGHTING MEASURES

5.1 Extinguishing media

In the event of fire, adequate extinguishers should be used. Avoid inhalation of smoke and fumes. In case of insufficient ventilation, wear suitable respiratory equipment. Cool fire exposed containers with water spray.

Extinguishing media: Foam, carbon dioxide or dry chemical.

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5.2 Special hazard arising from the substance or mixture

Closed containers may build up pressure if exposed to heat (fire). Vapors form explosive mixtures with air and may travel to a source of ignition and flash back.

5.3 Advice for fire-fighters

No specific advice.

6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel:

Adequate protective gloves should be worn when handling spillages. No smoking. Avoid naked flames or other potential sources of ignition (eg. electrical equipment).

Avoid skin contamination and inhalation of vapour.

Individual washing routines should be followed after any potential contact.

Ensure adequate ventilation in working areas following accidental releases.

For emergency personnel: Apply the same recommendations as section 6.1

6.2 Environmental precautions

Do not discharge directly into drains, air, into soil or into the aquatic environment.

6.3 Methods and material for containment and cleaning up

For containment:

Small spills can be wiped up with a cloth or paper. Standard absorbents can be used (saw dust, sand, vermiculite). Wear rubber gloves. Avoid contact with skin. If skin contact occurs, wash liberally with soap and water.

For cleaning-up: Spillages should be disposed of in accordance with Governmental Regulations.

7 HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes.

Wear adequate protective gloves protection and eye/face protection.

No smoking. Avoid any sources of ignition.

Avoid exposing to high temperature during processing.

Do not ingest or apply to the skin as such. Good personal washing routines should be followed.

Maintain adequate local and general ventilation where product is handled.

7.1.1 Protective measures

Keep strict control of dust accumulation to a minimum.Maintain adequate local and general ventilation where product is handled.Avoid any sources of ignition.

7.1.2 Advice on general occupational hygiene Good personal washing routines should be followed.

7.2 Conditions for safe storage, including any incompatibilities

According to Regulation (EC) No 1907/2006 (as amended)

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It is good general practice to store in closed, preferably full, containers away from heat sources, and protected from extremes of temperature. Do not re-use the empty container. Respect generals rules for compatibility storage.

7.3 Specific end use(s)

Not available at this time.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

0000138-86-3 : d-Limonene (All forms) AIHA Workplace Environmental Exposure Levels (1999-JAN) TWA (1999-JAN) : 30 ppm , 8 hours (All forms)

8.2 Exposure controls

Avoid exposing to high temperature during processing. Maintain adequate local and general ventilation where product is handled.

8.2.1 Appropriate engineering controls

Maintain adequate local and general ventilation where product is handled and dispensed.

8.2.2 Environmental exposure controls

Not available at this time. Minimize release to the environment.

8.3 Personal protection

Respiratory protection: Breathing of the vapors or dust particles may be hazardous. In the absence of appropriate engineering controls such as spot ventilation, ventilated enclosures, etc., workers should avail themselves of the appropriate respiratory protection.

Hand protection: Adequate Protective Gloves should be worn. Eye protection: Adequate safety glasses should be used. Skin protection: Wear protective clothing, overall if necessary to limit the odour contamination of personal clothing. Individual washing routines should be followed after any potential contact.

9 PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance : Colour : Odour :	CLOUDY AND OILY LIQUID YELLOW TO DARK YELLOW Characteristic strong odour according to the commercial description of the substance.
pH :	Not available
Melting point/range (°C) :	Not available
Initial boiling point/range (°C) :	Not available
Flash point (closed cup) :	> 212 Fahrenheit (> 100 Centigrade)
Evaporation rate :	Not available

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Flammability (solid/gas) : Upper/lower flammability or explosive limits :	Not available Not available
Vapor pressure (At 20°C in mm Hg) :	
Calculated vapor pressure (At 20°C in mm Hg):	12.0
Vapour density :	Not available
Relative density (d 20/20) :	1.286 - 1.306
Water solubility (20°C) :	Not applicable
Partition coef. (n-octanol/water) :	Not applicable
Auto-ignition temperature (°C):	Not available
Decomposition temperature :	Not available
Viscosity :	Not available
Explosive properties :	Not available
Oxidizing properties :	Not available
VOC Content less than:	1%

10 STABILITY AND REACTIVITY

10.1 Reactivity

No reaction known with water.

10.2 Chemical stability

Presents no significant reactivity hazard. Normally stable even at elevated temperatures and pressures. Avoid temperatures above or near to the flash point. Not pyrophoric nor reactive with water. Does not undergo explosive decomposition, is shock stable, and is not an oxygen donor. Does not form explosive mixtures with other organic materials. Will not undergo hazardous exothermic polymerization.

10.3 Possibility of hazardous reactions Not known.

<u>10.4 Conditions to avoid</u>
Avoid temperatures above or at least 5 °C below flash point for any flammable liquids.
Do not heat closed containers.
Avoid contact with oxidizing agents.

10.5 Incompatible materials

Avoid strong oxidizing agents.

10.6 Hazardous decomposition products

Contact with water or storage under recommended conditions for one year should not produce dangerous decomposition products.

11 TOXICOLOGICAL INFORMATION

This preparation has not been subjected to toxicological testing as an entity but has been blended from materials with established toxicological bibliographies. In view of the difficulty of using current standard toxicological evaluation techniques to predict potential hazards to susceptible individuals or arising from unforeseeable potentiation, this preparation should be considered and handled as if it displayed health hazards and treated in consequence with all possible precaution.

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

12 ECOLOGICAL INFORMATION

This preparation has not been subjected to ecotoxicological testing as an entity. In view of the difficulty of using current standard ecotoxicological evaluation techniques to predict the impact of particular modes of release on vulnerable or localised parts of the ecosystem, this preparation should be considered and handled as if it displayed potential environmental hazards, and treated in consequence with all possible precaution.

13 DISPOSAL CONSIDERATIONS

Empty all containers using a two stage pumping system or draining until no free liquid remains Minimize release to the environment.

14 TRANSPORT INFORMATION

In case of accidental spillage or fire during transport, refer to instructions given under points 5, 6, 7 and 8 above.

14.1 UNO

UN-No:	Not regulated
Proper Shipping Name:	N/A
Class:	
Packing Group:	

14.2 Land transport (ADR/RID)

Not regulated
N/A

14.3 Sea transport (IMDG-Code)

UN-No:	Not regulated
Proper Shipping Name:	N/A
Class:	
Packing group:	

14.4 Air transport (ICAO-IATA)

UN-No:	Not regulated
Proper Shipping Name:	N/A
Class:	
Packing group:	

15 REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

According to Regulation (EC) No 1907/2006 (as amended)

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NFPA Hazard Classification

Health:	2	
Flammability:	1	
Reactivity:	0	

This mixture contains no toxic chemical or chemicals subject to reporting requirements of Section 313 of Title III of the Superfund Amendements and Reauthorization Act of 1986 and 29 CFR Part 1910.1200.

15.2 Chemical Safety Assessment

No data available at this time.

16 OTHER INFORMATION

16.1	Revisions	
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01-Dec-2010: Version 1.0 - First version validated for publication

16.2 Key literature references

RIFM database OECD SIDS EU IUCLID Supplier information

16.3 Risk & Safety Phrases used under section 2

R36	Irritating to eyes.
S25 S26	Avoid contact with eyes. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
P264	Wash thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 P391	If eye irritation persists: Get medical advice/attention. Collect spillage.

16.4 Risk Phrases used under section 3

R10	Flammable.
R36	Irritating to eyes.
R38	Irritating to skin.
R43	May cause sensitization by skin contact.
R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R65	Harmful: may cause lung damage if swallowed.

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Firmenich, it is the user's obligation to determine conditions of safe use of the product.

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