

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

050000 F462605

NATURAL & ARTIFICIAL CITRUS MINT FLAVOR

© Firmenich product

1.2 Relevant identified uses of the substance or mixture and uses advised against

Concentrated aromatic raw material.

Not for personal use in this form or concentration.

For manufacturing use only.

1.3 Details of the supplier of the safety data sheet

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1.4 Emergency telephone number

FOR INFORMATION OR IN AN EMERGENCY CALL CHEMTREC @ 1-800-424-9300 or 1-703-527-3887.

2 HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

2.1.1 Classification according to Regulation (EC) N° 1272/2008 [CLP/GHS]

Skin Irritation - Cat. 2 H315 Skin Sensitization - Cat. 1 H317 Environmental Hazard (chronic) - Cat. 2 H411

2.1.2 Classification according to 67/548/EEC or 1999/45/EC

Symbols:

Χi Irritant

Ν Dangerous for the environment

Risks Phrases:

R38 Irritating to skin.

R43 May cause sensitization by skin contact.

R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

2.1.3 Additional information

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Full text of R- and S-phrases: see section 16

2.2 Label elements

Hazard pictograms:





Signal Word:

Warning

Hazard Statements:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

Precautionary Statements:

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 Wash thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

Hazard Inducers:

Cyclohexanol, 5-Methyl-2-(1-Methylethyl)-Benzene, 1-Methoxy-4-(1-Propenyl)-

Limonene

Benzofuran, 4,5,6,7-Tetrahydro-3,6-Dimethyl-

2.3 Other hazards

No data available at this time.

3 COMPOSITION/INFORMATION ON INGREDIENTS

Mixture of aromatic substances.

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Contains:

Reference:

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50.0 - 60.0%	Cyclohexanol, 5-methyl-2-(1-methylethyl)- N° CAS: 0001490-04-6 / N° EINECS: 216-074-4 Classification: Xi - R38 GHS Classification: Skin Irritation - Cat. 2
7.5 - 10.0%	Benzene, 1-methoxy-4-(1-propenyl)- N° CAS: 0000104-46-1 / N° EINECS: 203-205-5 Classification: Xi N - R51/53,R43 GHS Classification: Skin Sensitization - Cat. 1
5.0 - 7.5%	limonene N° CAS: 0000138-86-3 / N° EINECS: 205-341-0 Classification: Xn N - R38,R43,R50/53,R65,R10 GHS Classification: Skin Irritation - Cat. 2 Skin Sensitization - Cat. 1 Environmental Hazard (acute) - Cat. 1 Environmental Hazard (chronic) - Cat. 1
1.0 - 2.5%	Cyclohexanol, 5-methyl-2-(1-methylethyl)-, acetate, [1R-(1.alpha.,2.beta.,5.alpha.)]- N° CAS: 0002623-23-6 / N° EINECS: 201-911-8 Classification: N - R51/53 GHS Classification: Environmental Hazard (chronic) - Cat. 2
1.0 - 2.5%	Benzofuran, 4,5,6,7-tetrahydro-3,6-dimethyl-N° CAS: 0000494-90-6 / N° EINECS: 207-795-5 Classification: Xn N - R22,R38,R51/53 GHS Classification: Acute Toxicity (oral) - Cat. 4 Eye Irritation - Cat. 2 Skin Irritation - Cat. 2 Environmental Hazard (chronic) - Cat. 2
1.0 - 2.5%	Cyclohexanone, 5-methyl-2-(1-methylethylidene)-, (R)-N° CAS: 0000089-82-7 / N° EINECS: 201-943-2 Classification: Xn - R22 GHS Classification: Acute Toxicity (oral) - Cat. 4
0.1 - 0.5%	3-Cyclohexene-1-methanol, .alpha.,.alpha.,4-trimethyl-, acetate N° CAS: 0000080-26-2 / N° EINECS: 201-265-7 Classification: N - R51/53 GHS Classification: Environmental Hazard (chronic) - Cat. 2

4 FIRST-AID MEASURES

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4.1 Description of first aid measures

General information:

As in all cases of potential poisoning, Obtain medical advice immediately.

In case of eye contact:

In the event of contact with the eyes, irrigate with water for at least 15 minutes; obtain medical advice if irritation persists.

In case of inhalation:

In the event of exposure to vapors, immediately remove from the area to a fresh air environment.

In case of skin contact:

Remove contaminated clothes. Wash skin with large volumes of water.

If irritation persists, or any sign of tissue damage is apparent, obtain medical advice immediately.

In case of ingestion:

In the event of accidental ingestion, rinse mouth with water. Give up to one tumbler (half pint) of milk or water.

Obtain medical advise immediately.

Do not induce vomiting, obtain medical advise immediately.

4.2 Most important symptoms and effects, both acute and delayed

No information available on the product itself.

4.3 Indication of immediate medical attention and special treatment needed

None known.

5 FIRE-FIGHTING MEASURES

5.1 Extinguishing media

In the event of fire, adequate extinguishers should be used. Avoid inhalation of smoke and fumes. In case of insufficient ventilation, wear suitable respiratory equipment.

Use standard procedures and preferred extinguishing media as stated below.

Extinguishing media: Foam, carbon dioxide or dry chemical.

5.2 Special hazard arising from the substance or mixture

None.

Reference:

US

5.3 Advice for fire-fighters

No specific advice.

6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel:

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Adequate protective gloves should be worn when handling spillages. No smoking. Avoid naked flames or other potential sources of ignition (eg. electrical equipment).

Avoid skin contamination and inhalation of vapour.

Individual washing routines should be followed after any potential contact.

Ensure adequate ventilation in working areas following accidental releases.

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For emergency personnel:

Apply the same recommendations as section 6.1

6.2 Environmental precautions

Do not discharge directly into drains, air, into soil or into the aquatic environment.

6.3 Methods and material for containment and cleaning up

For containment:

Small spills can be wiped up with a cloth or paper. Standard absorbents can be used (saw dust, sand, vermiculite). Wear rubber gloves. Avoid contact with skin. If skin contact occurs, wash liberally with soap and water.

For cleaning-up:

Spillages should be disposed of in accordance with Governmental Regulations.

7 HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes.

Wear adequate protective gloves protection and eye/face protection.

No smoking. Avoid any sources of ignition.

Avoid exposing to high temperature during processing.

Do not ingest or apply to the skin as such. Good personal washing routines should be followed.

Maintain adequate local and general ventilation where product is handled.

7.1.1 Protective measures

Keep strict control of dust accumulation to a minimum. Maintain adequate local and general ventilation where product is handled. Avoid any sources of ignition.

7.1.2 Advice on general occupational hygiene

Good personal washing routines should be followed.

7.2 Conditions for safe storage, including any incompatibilities

It is good general practice to store in closed, preferably full, containers away from heat sources, and protected from extremes of temperature. Do not re-use the empty container.

Respect generals rules for compatibility storage.

7.3 Specific end use(s)

Not available at this time.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

0000138-86-3 : d-Limonene (All forms)

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AIHA Workplace Environmental Exposure Levels (1999-JAN)

TWA (1999-JAN): 30 ppm, 8 hours (All forms)

8.2 Exposure controls

US

Reference:

Avoid exposing to high temperature during processing.

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Maintain adequate local and general ventilation where product is handled.

8.2.1 Appropriate engineering controls

Maintain adequate local and general ventilation where product is handled and dispensed.

8.2.2 Environmental exposure controls

Not available at this time. Minimize release to the environment.

8.3 Personal protection

Respiratory protection: None required; avoid breathing vapors. Hand protection: Adequate Protective Gloves should be worn. Eye protection: Adequate safety glasses should be used.

Skin protection: Wear protective clothing, overall if necessary to limit the odour contamination of personal

clothing. Individual washing routines should be followed after any potential contact.

9 PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

LIQUID Appearance:

Colour: PALE YELLOW TO BROWN Odour: Characteristic strong odour

according to the commercial description of the substance.

pH: Not available Not available Melting point/range (°C): Initial boiling point/range (°C): Not available

= 165 Fahrenheit (= 74 Centigrade) Flash point (closed cup):

Evaporation rate: Not available Flammability (solid/gas): Not available Upper/lower flammability or explosive Not available

limits:

Vapor pressure (At 20°C in mm Hg)

Calculated vapor pressure (At 20°C 0.5

in mm Hg):

Vapour density: Not available Relative density (d 20/20): 0.896 - 0.916 Water solubility (20°C): Not applicable Partition coef. (n-octanol/water): Not applicable Auto-ignition temperature (°C): Not available Decomposition temperature: Not available Viscosity: Not available Explosive properties: Not available Oxidizing properties: Not available

VOC Content less than: 52%

10 STABILITY AND REACTIVITY

10.1 Reactivity

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No reaction known with water.

10.2 Chemical stability

Presents no significant reactivity hazard. Normally stable even at elevated temperatures and pressures. Avoid temperatures above or near to the flash point. Not pyrophoric nor reactive with water. Does not undergo explosive decomposition, is shock stable, and is not an oxygen donor. Does not form explosive mixtures with other organic materials. Will not undergo hazardous exothermic polymerization.

10.3 Possibility of hazardous reactions

Not known.

10.4 Conditions to avoid

Avoid temperatures above or at least 5 °C below flash point for any flammable liquids.

Do not heat closed containers.

Avoid contact with oxidizing agents.

10.5 Incompatible materials

Avoid strong oxidizing agents.

10.6 Hazardous decomposition products

Contact with water or storage under recommended conditions for one year should not produce dangerous decomposition products.

11 TOXICOLOGICAL INFORMATION

This preparation has not been subjected to toxicological testing as an entity but has been blended from materials with established toxicological bibliographies. In view of the difficulty of using current standard toxicological evaluation techniques to predict potential hazards to susceptible individuals or arising from unforeseeable potentiation, this preparation should be considered and handled as if it displayed health hazards and treated in consequence with all possible precaution.

12 ECOLOGICAL INFORMATION

This preparation has not been subjected to ecotoxicological testing as an entity. In view of the difficulty of using current standard ecotoxicological evaluation techniques to predict the impact of particular modes of release on vulnerable or localised parts of the ecosystem, this preparation should be considered and handled as if it displayed potential environmental hazards, and treated in consequence with all possible precaution.

13 DISPOSAL CONSIDERATIONS

Empty all containers using a two stage pumping system or draining until no free liquid remains Minimize release to the environment.

14 TRANSPORT INFORMATION

In case of accidental spillage or fire during transport, refer to instructions given under points 5, 6, 7 and 8 above.

14.1 UNO

US

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UN-No: 3082

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(ANETHOLE; LIMONENE)

Class: 9 Packing Group: III

Hazardous to the Environment

14.2 Land transport (ADR/RID)

UN-No: 3082

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(ANETHOLE; LIMONENE)

Class: 9
Packing group: III

14.3 Sea transport (IMDG-Code)

UN-No: 3082

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(ANETHOLE; LIMONENE)

Class: 9 Packing group: III

Marine pollutant

14.4 Air transport (ICAO-IATA)

UN-No: 3082

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(ANETHOLE; LIMONENE)

Class: 9 Packing group: III

15 REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

NFPA Hazard Classification

Health: 2 Flammability: 2 Reactivity: 0

This mixture contains no toxic chemical or chemicals subject to reporting requirements of Section 313 of Title III of the Superfund Amendements and Reauthorization Act of 1986 and 29 CFR Part 1910.1200.

15.2 Chemical Safety Assessment

No data available at this time.

16 OTHER INFORMATION

US

Reference:

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16.1 Revisions

01-Dec-2010: Version 1.0 - First version validated for publication

16.2 Key literature references

RIFM database **OECD SIDS EU IUCLID**

Supplier information

16.3 Risk & Safety Phrases used under section 2

R38 Irritating to skin.

R43 May cause sensitization by skin contact.

R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

S24/25 Avoid contact with skin and eyes.

Wear suitable gloves. S37

S57 Use appropriate container to avoid environmental contamination.

S61 Avoid release to the environment. Refer to special instructions/Safety data

sheets.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 Wash thoroughly after handling.

Contaminated work clothing should not be allowed out of the workplace. P272

Avoid release to the environment. P273

Wear protective gloves/protective clothing/eye protection/face protection. P280

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention. P333+P313 P362 Take off contaminated clothing and wash before reuse.

P363 Wash contaminated clothing before reuse.

P391 Collect spillage.

16.4 Risk Phrases used under section 3

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Reference:

US

R10 Flammable.

Harmful if swallowed. R22 **R38** Irritating to skin.

R43 May cause sensitization by skin contact.

Very toxic to aquatic organisms, may cause long-term adverse effects in the R50/53

aquatic environment.

R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

R65 Harmful: may cause lung damage if swallowed.

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We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Firmenich, it is the user's obligation to determine conditions of safe use of the product.

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