

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

050001 106290

NATURAL & ARTIFICIAL ORANGE FLAVOR

© Firmenich product

1.2 Relevant identified uses of the substance or mixture and uses advised against

Concentrated aromatic raw material.

Not for personal use in this form or concentration.

For manufacturing use only.

1.3 Details of the supplier of the safety data sheet

Colin McIntosh, PhD; Chemist

Firmenich Inc.

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Princeton - New Jersey 08543 - USA

colin.mcintosh@firmenich.com

Tel.:+1.609.452.10.00 - Fax.:+1.609.275.72.38

1.4 Emergency telephone number

FOR INFORMATION OR IN AN EMERGENCY CALL CHEMTREC @ 1-800-424-9300 or 1-703-527-3887.

2 HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

2.1.1 Classification according to Regulation (EC) N° 1272/2008 [CLP/GHS]

Flammable Liquid - Cat. 1	H224
Aspiration Hazard - Cat. 1	H304
Skin Irritation - Cat. 2	H315
Skin Sensitization - Cat. 1	H317
Carcinogenicity - Cat. 2	H351
Environmental Hazard (acute) - Cat. 1	H400
Environmental Hazard (chronic) - Cat. 1	H410
WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS	CALS USH99
IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE.	7

2.1.2 Classification according to 67/548/EEC or 1999/45/EC

Symbols:

F Highly flammable

Xn Harmful

N Dangerous for the environment

Revised on : 01-Dec-2010 / v 6.1

Reference : US 6151225 Date of printing : 21-MAR-2011

Product : 050001 106290 - NATURAL & ARTIFICIAL ORA

Ploduct: 050001 106290 - NATURAL & ARTIFICIAL ORA



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Risks Phrases:

R11 Highly flammable. **R38** Irritating to skin.

R40 Limited evidence of a carcinogenic effect. **R43** May cause sensitization by skin contact.

R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

R65 Harmful: may cause lung damage if swallowed.

2.1.3 Additional information

Full text of R- and S-phrases: see section 16

2.2 Label elements

Hazard pictograms:









Signal Word:

Danger

Hazard Statements:

H224 Extremely flammable liquid and vapour. H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

May cause an allergic skin reaction. H317 H351 Suspected of causing cancer.

Very toxic to aquatic life with long lasting effects. H410

Precautionary Statements:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P235 Keep cool.

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P240 Ground/bond container and receiving equipment. P241 Use rated explosion-proof electrical equipment.

Hazard Inducers:

Limonene Acetaldehyde **Ethyl Acetate**

2.3 Other hazards

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WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE.

3 COMPOSITION/INFORMATION ON INGREDIENTS

Mixture of aromatic substances.

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90.0 - 99.0% limonene

N° CAS: 0000138-86-3 / N° EINECS: 205-341-0 Classification: Xn N - R38,R43,R50/53,R65,R10

GHS Classification:
Skin Irritation - Cat. 2
Skin Sensitization - Cat. 1

Environmental Hazard (acute) - Cat. 1 Environmental Hazard (chronic) - Cat. 1

1.0 - 2.5% Acetaldehyde

N° CAS: 0000075-07-0 / N° EINECS: 200-836-8

Classification: F+ Xn - R36/37,R12,R40

GHS Classification: Eye Irritation - Cat.2

Specific Target Organ Toxicity - Single Exposure - Cat. 3 Respiratory Irritation

Carcinogenicity - Cat. 2

0.1 - 0.5% Bicyclo[3.1.1]heptane, 6,6-dimethyl-2-methylene-

N° CAS: 0000127-91-3 / N° EINECS: 204-872-5 Classification: Xn N - R43,R50/53,R65,R10

GHS Classification:

Skin Sensitization - Cat. 1

Environmental Hazard (acute) - Cat. 1 Environmental Hazard (chronic) - Cat. 1

0.1 - 0.5% 1-Dodecanol

N° CAS: 0000112-53-8 / N° EINECS: 203-982-0

Classification: Xi N - R38,R50/53

GHS Classification: Skin Irritation - Cat. 2

Environmental Hazard (acute) - Cat. 1 Environmental Hazard (chronic) - Cat. 1

0.1 - 0.5% Bicyclo[3.1.1]hept-2-ene, 2,6,6-trimethyl-

N° CAS: 0000080-56-8 / N° EINECS: 201-291-9 Classification: Xn N - R43.R50/53,R65,R10

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GHS Classification:

Skin Sensitization - Cat. 1

Environmental Hazard (acute) - Cat. 1 Environmental Hazard (chronic) - Cat. 1

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0.1 - 0.5% Benzene, 1-methyl-4-(1-methylethyl)-

N° CAS: 0000099-87-6 / N° EINECS: 202-796-7

Classification: Xn N - R51/53,R65,R10

GHS Classification:

Environmental Hazard (chronic) - Cat. 2

4 FIRST-AID MEASURES

4.1 Description of first aid measures

General information:

As in all cases of potential poisoning, Obtain medical advice immediately.

In case of eye contact:

In the event of contact with the eyes, irrigate with water for at least 15 minutes; obtain medical advice if irritation persists.

In case of inhalation:

In the event of exposure to vapors, immediately remove from the area to a fresh air environment.

Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult or labored, give oxygen by qualified personnel. Call for emergency response team.

In case of skin contact:

Remove contaminated clothes. Wash skin with large volumes of water.

If irritation persists, or any sign of tissue damage is apparent, obtain medical advice immediately.

In case of ingestion:

In the event of accidental ingestion, rinse mouth with water. Give up to one tumbler (half pint) of milk or water.

Obtain medical advise immediately.

Do not induce vomiting, obtain medical advise immediately.

4.2 Most important symptoms and effects, both acute and delayed

No information available on the product itself.

4.3 Indication of immediate medical attention and special treatment needed

None known.

5 FIRE-FIGHTING MEASURES

5.1 Extinguishing media

In the event of fire, adequate extinguishers should be used. Avoid inhalation of smoke and fumes. In case of insufficient ventilation, wear suitable respiratory equipment.

Cool fire exposed containers with water spray.

Extinguishing media: Foam, carbon dioxide or dry chemical.

5.2 Special hazard arising from the substance or mixture

Closed containers may build up pressure if exposed to heat (fire). Vapors form explosive mixtures with air and may travel to a source of ignition and flash back.

5.3 Advice for fire-fighters

No specific advice.

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6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel:

Adequate protective gloves should be worn when handling spillages. No smoking. Avoid naked flames or other potential sources of ignition (eg. electrical equipment).

Avoid skin contamination and inhalation of vapour.

Individual washing routines should be followed after any potential contact.

Ensure adequate ventilation in working areas following accidental releases.

For emergency personnel:

Apply the same recommendations as section 6.1

6.2 Environmental precautions

Do not discharge directly into drains, air, into soil or into the aquatic environment.

6.3 Methods and material for containment and cleaning up

For containment:

Eliminate all sources of ignition. Leaking containers should be removed to a well ventilated area if possible to do safely. If not, dike around container to limit spread of spill, leak. If spill/leak is small, clean up with standard absorbents (sand, vermiculite, etc.). Wear rubber gloves. Avoid contact with skin. If skin contact occurs, wash liberally with soap and water. See Section VI above. If large leak/spill, call HAZMAT Team.

Vapors may cause vomiting and nausea. Wear appropriate respiratory protection.

For cleaning-up:

Spillages should be disposed of in accordance with Governmental Regulations.

7 HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes.

Wear adequate protective gloves protection and eye/face protection.

No smoking. Avoid any sources of ignition.

Avoid exposing to high temperature during processing.

Do not ingest or apply to the skin as such. Good personal washing routines should be followed.

Maintain adequate local and general ventilation where product is handled.

7.1.1 Protective measures

Keep strict control of dust accumulation to a minimum. Maintain adequate local and general ventilation where product is handled. Avoid any sources of ignition.

7.1.2 Advice on general occupational hygiene

Good personal washing routines should be followed.

7.2 Conditions for safe storage, including any incompatibilities

It is good general practice to store in closed, preferably full, containers away from heat sources, and protected from extremes of temperature. Do not re-use the empty container.

Respect generals rules for compatibility storage.

7.3 Specific end use(s)

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Reference:

Not available at this time.

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8 EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

0000138-86-3 : d-Limonene (All forms)

AIHA Workplace Environmental Exposure Levels (1999-JAN)

TWA (1999-JAN): 30 ppm, 8 hours (All forms)

8.2 Exposure controls

Avoid exposing to high temperature during processing.

Maintain adequate local and general ventilation where product is handled.

8.2.1 Appropriate engineering controls

Maintain adequate local and general ventilation where product is handled and dispensed.

8.2.2 Environmental exposure controls

Not available at this time. Minimize release to the environment.

8.3 Personal protection

Respiratory protection: Breathing of the vapors or dust particles may be hazardous. In the absence of appropriate engineering controls such as spot ventilation, ventilated enclosures, etc., workers should avail themselves of the appropriate NIOSH approved respiratory protection.

Hand protection: Adequate Protective Gloves should be worn.

Eye protection: Adequate safety glasses should be used.

Skin protection: Wear protective clothing, overall if necessary to limit the odour contamination of personal clothing. Individual washing routines should be followed after any potential contact.

9 PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance: LIQUID

Colour: PALE ORANGE TO ORANGE
Odour: Characteristic strong odour
according to the commercial
description of the substance.

pH: Not available
Melting point/range (°C): Not available
Initial boiling point/range (°C): Not available

Flash point (closed cup): = 70 Fahrenheit (= 21 Centigrade)

Evaporation rate : Not available Flammability (solid/gas) : Not available Upper/lower flammability or explosive Not available

limits:

Vapor pressure (At 20°C in mm Hg)

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Calculated vapor pressure (At 20°C 48.9

in mm Hg):

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Vapour density: Not available Relative density (d 20/20): 0.815 - 0.863 Water solubility (20°C): Not applicable Partition coef. (n-octanol/water): Not applicable Auto-ignition temperature (°C): Not available Decomposition temperature: Not available Not available Viscosity: Explosive properties: Not available Not available Oxidizing properties: VOC Content less than: 100%

10 STABILITY AND REACTIVITY

10.1 Reactivity

No reaction known with water.

10.2 Chemical stability

Presents no significant reactivity hazard. Normally stable even at elevated temperatures and pressures. Avoid temperatures above or near to the flash point. Not pyrophoric nor reactive with water. Does not undergo explosive decomposition, is shock stable, and is not an oxygen donor. Does not form explosive mixtures with other organic materials. Will not undergo hazardous exothermic polymerization.

10.3 Possibility of hazardous reactions

Not known.

10.4 Conditions to avoid

Avoid temperatures above or at least 5 °C below flash point for any flammable liquids.

Do not heat closed containers.

Avoid contact with oxidizing agents.

10.5 Incompatible materials

Avoid strong oxidizing agents.

10.6 Hazardous decomposition products

Contact with water or storage under recommended conditions for one year should not produce dangerous decomposition products.

11 TOXICOLOGICAL INFORMATION

This preparation has not been subjected to toxicological testing as an entity but has been blended from materials with established toxicological bibliographies. In view of the difficulty of using current standard toxicological evaluation techniques to predict potential hazards to susceptible individuals or arising from unforeseeable potentiation, this preparation should be considered and handled as if it displayed health hazards and treated in consequence with all possible precaution.

12 ECOLOGICAL INFORMATION

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Reference:

US

This preparation has not been subjected to ecotoxicological testing as an entity. In view of the difficulty of using current standard ecotoxicological evaluation techniques to predict the impact of particular modes of release on vulnerable or localised parts of the ecosystem, this preparation should be considered and handled as if it displayed potential environmental hazards, and treated in consequence with all possible precaution.

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13 DISPOSAL CONSIDERATIONS

Empty all containers using a two stage pumping system or draining until no free liquid remains Minimize release to the environment.

14 TRANSPORT INFORMATION

In case of accidental spillage or fire during transport, refer to instructions given under points 5, 6, 7 and 8 above.

14.1 UNO

UN-No: 1197

Proper Shipping Name: EXTRACTS, FLAVOURING, LIQUID

Class: 3 Packing Group: II

Hazardous to the Environment

14.2 Land transport (ADR/RID)

UN-No: 1197

Proper Shipping Name: EXTRACTS, FLAVOURING, LIQUID (VAPOUR PRESSURE AT 50°C MORE

THAN 110 KPA)

Class: 3 Packing group: II

14.3 Sea transport (IMDG-Code)

UN-No: 1197

Proper Shipping Name: EXTRACTS, FLAVOURING, LIQUID

Class: 3 Packing group: II

Marine pollutant

14.4 Air transport (ICAO-IATA)

UN-No: 1197

Proper Shipping Name: EXTRACTS, FLAVOURING, LIQUID

Class: 3 Packing group: II

15 REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

NFPA Hazard Classification

Health: 2 Flammability: 3 Reactivity: 0

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This mixture contains a toxic chemical or chemicals subject to reporting requirements of Section 313 of Title III of the Superfund Amendements and Reauthorization Act of 1986 and 29 CFR 1910.1200. 2.1% Acetaldehyde,

CAS# 75-07-0,

15.2 Chemical Safety Assessment

No data available at this time.

16 OTHER INFORMATION

16.1 Revisions

Reference: US

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01-Dec-2010: Version 1.0 - First version validated for publication

16.2 Key literature references

RIFM database **OECD SIDS EU IUCLID** Supplier information

16.3 Risk & Safety Phrases used under section 2

R11	Highly flammable.
R38	Irritating to skin.
R40	Limited evidence of a carcinogenic effect.
R43	May cause sensitization by skin contact.
R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the
1100/00	aquatic environment.
R65	Harmful: may cause lung damage if swallowed.
S16	Keep away from sources of ignition - No smoking.
S24/25	Avoid contact with skin and eyes.
S36/37	Wear suitable protective clothing and gloves.
S57	Use appropriate container to avoid environmental contamination.
S61	Avoid release to the environment. Refer to special instructions/Safety data sheets.
S62	If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P235	Keep cool.
P240	Ground/bond container and receiving equipment.
P241	Use rated explosion-proof electrical equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.

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P280 Wear protective gloves/protective clothing/eye protection/face protection.

P281 Use personal protective equipment as required.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P303+P361+P353 IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse

skin with water/shower.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P331 Do NOT induce vomiting.
P333 If skin irritation or rash occurs:

P362 Take off contaminated clothing and wash before reuse.

P363 Wash contaminated clothing before reuse.

P370+P378 In case of fire: Use appropriate fire extinguishers for fire control.

P391 Collect spillage.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

16.4 Risk Phrases used under section 3

Reference:

US

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R10 Flammable.

R12 Extremely flammable.

R36/37 Irritating to eyes and respiratory system.

R38 Irritating to skin.

R40 Limited evidence of a carcinogenic effect.
R43 May cause sensitization by skin contact.

R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

R65 Harmful: may cause lung damage if swallowed.

We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Firmenich, it is the user's obligation to determine conditions of safe use of the product.

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