According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

050001 106604 NATURAL & ARTIFICIAL (HIGHLANDER GROGG TYPE) © Firmenich product

1.2 Relevant identified uses of the substance or mixture and uses advised against

Concentrated aromatic raw material. Not for personal use in this form or concentration. For manufacturing use only.

1.3 Details of the supplier of the safety data sheet

Colin McIntosh, PhD; Chemist Firmenich Inc. P.O. Box 5880 Princeton - New Jersey 08543 - USA colin.mcintosh@firmenich.com Tel.:+1.609.452.10.00 - Fax.:+1.609.275.72.38

1.4 Emergency telephone number

FOR INFORMATION OR IN AN EMERGENCY CALL CHEMTREC @ 1-800-424-9300 or 1-703-527-3887.

2 HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

2.1.1 Classification according to Regulation (EC) N° 1272/2008 [CLP/GHS]

Flammable Liquid - Cat. 3H226WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALSUSH99IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE.7

2.1.2 Classification according to 67/548/EEC or 1999/45/EC

Symbols:

Flammable

Risks Phrases:

R10

Flammable.

2.1.3 Additional information

Full text of R- and S-phrases: see section 16

2.2 Label elements

According to Regulation (EC) No 1907/2006 (as amended)

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Hazard pictograms:



Signal Word: Warning

Hazard Statements: H226

Flammable liquid and vapour.

Precautionary Statements:

· · · · · · · · · · · · · · · · · · ·	
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P235	Keep cool.
P240	Ground/bond container and receiving equipment.
P241	Use rated explosion-proof electrical equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.

Hazard Inducers:

Ethyl Acetate Ethyl Formate

2.3 Other hazards

WARNING: CONTAINS VOLATILE FLAVORING CHEMICALS; BREATHING THESE CHEMICALS IN THE WORKPLACE MAY LEAD TO SEVERE LUNG DAMAGE.

<u>3 COMPOSITION/INFORMATION ON INGREDIENTS</u>

Mixture of aromatic substances.

Contains :

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

1.0 - 2.5% ethyl acetate N° CAS : 0000141-78-6 / N° EINECS: 205-500-4 Classification: F Xi - R36, R67, R66, R11 GHS Classification: Eye Irritation - Cat.2 Specific Target Organ Toxicity - Single Exposure - Cat. 3 Narcotic Effects 1.0 - 2.5% ethyl formate N° CAS : 0000109-94-4 / N° EINECS: 203-721-0 Classification: F Xn - R20/22,R36/37,R11 GHS Classification: Acute Toxicity (inhalation) - Cat. 4 Acute Toxicity (oral) - Cat. 4 Eye Irritation - Cat.2 Specific Target Organ Toxicity - Single Exposure - Cat. 3 Respiratory Irritation

4 FIRST-AID MEASURES

4.1 Description of first aid measures

General information: As in all cases of potential poisoning, Obtain medical advice immediately.

In case of eye contact:

In the event of contact with the eyes, irrigate with water for at least 15 minutes; obtain medical advice if irritation persists.

In case of inhalation:

In the event of exposure to vapors, immediately remove from the area to a fresh air environment. Individuals showing evidence of inhalation exposure should be taken to an uncontaminated area. Obtain medical advice immediately.

In case of skin contact:

Remove contaminated clothes. Wash skin with large volumes of water. If irritation persists, or any sign of tissue damage is apparent, obtain medical advice immediately.

In case of ingestion:

In the event of accidental ingestion, rinse mouth with water. Give up to one tumbler (half pint) of milk or water. Obtain medical advise immediately.

Do not induce vomiting, obtain medical advise immediately.

4.2 Most important symptoms and effects, both acute and delayed

No information available on the product itself.

<u>4.3 Indication of immediate medical attention and special treatment needed</u> None known.

5 FIRE-FIGHTING MEASURES

5.1 Extinguishing media

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

In the event of fire, adequate extinguishers should be used. Avoid inhalation of smoke and fumes. In case of insufficient ventilation, wear suitable respiratory equipment. Cool fire exposed containers with water spray. Extinguishing media: Foam, carbon dioxide or dry chemical.

5.2 Special hazard arising from the substance or mixture

Closed containers may build up pressure if exposed to heat (fire). Vapors form explosive mixtures with air and may travel to a source of ignition and flash back.

5.3 Advice for fire-fighters

No specific advice.

6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel:

Adequate protective gloves should be worn when handling spillages. No smoking. Avoid naked flames or other potential sources of ignition (eg. electrical equipment).

Avoid skin contamination and inhalation of vapour.

Individual washing routines should be followed after any potential contact.

Ensure adequate ventilation in working areas following accidental releases.

For emergency personnel: Apply the same recommendations as section 6.1

6.2 Environmental precautions

Do not discharge directly into drains, air, into soil or into the aquatic environment.

6.3 Methods and material for containment and cleaning up

For containment:

Eliminate all sources of ignition. Leaking containers should be removed to a well ventilated area if possible to do safely. If not, dike around container to limit spread of spill, leak. If spill/leak is small, clean up with standard absorbents (sand, vermiculite, etc.). Wear rubber gloves. Avoid contact with skin. If skin contact occurs, wash liberally with soap and water. See Section VI above. If large leak/spill, call HAZMAT Team. Vapors may cause vomiting and nausea. Wear appropriate respiratory protection.

For cleaning-up: Spillages should be disposed of in accordance with Governmental Regulations.

7 HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes.

Wear adequate protective gloves protection and eye/face protection.

No smoking. Avoid any sources of ignition.

Avoid exposing to high temperature during processing.

Do not ingest or apply to the skin as such. Good personal washing routines should be followed.

Maintain adequate local and general ventilation where product is handled.

7.1.1 Protective measures

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Keep strict control of dust accumulation to a minimum.Maintain adequate local and general ventilation where product is handled.Avoid any sources of ignition.

7.1.2 Advice on general occupational hygiene Good personal washing routines should be followed.

7.2 Conditions for safe storage, including any incompatibilities

It is good general practice to store in closed, preferably full, containers away from heat sources, and protected from extremes of temperature. Do not re-use the empty container. Respect generals rules for compatibility storage.

7.3 Specific end use(s) Not available at this time.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

0000141-78-6 : ETHYL ACETATE (All forms) NIOSH Recommended Exposure Limits (1994-JUN) TWA (1994-JUN) : 400 ppm , 10 hours (All forms) TWA (1994-JUN) : 1400 mg/m3 , 10 hours (All forms)

0000109-94-4 : ETHYL FORMATE (All forms) NIOSH Recommended Exposure Limits (1994-JUN) TWA (1994-JUN) : 100 ppm , 10 hours (All forms) TWA (1994-JUN) : 300 mg/m3 , 10 hours (All forms)

0000141-78-6 : Ethyl acetate (All forms) ACGIH Threshold Limit Values (1996-MAY) TWA (1996-MAY) : 400 ppm , 8 hours (All forms) TWA (1996-MAY) : 1440 mg/m3 , 8 hours (All forms)

0000141-78-6 : Ethyl acetate (All forms) OSHA Permissible Exposure Limits (1989-MAR) TWA (1989-MAR) : 400 ppm , 8 hours (All forms) TWA (1989-MAR) : 1400 mg/m3 , 8 hours (All forms)

0000141-78-6 : Ethyl acetate (All forms) OSHA Permissible Exposure Limits, Table Z-1 Limits for Air Contaminants (1993-JUN) TWA (1993-JUN) : 400 ppm , 8 hours (All forms) TWA (1993-JUN) : 1400 mg/m3 , 8 hours (All forms)

0000109-94-4 : Ethyl formate (All forms) ACGIH Threshold Limit Values (1994-SEP) TWA (1994-SEP) : 100 ppm , 8 hours (All forms) TWA (1994-SEP) : 303 mg/m3 , 8 hours (All forms)

0000109-94-4 : Ethyl formate (All forms) OSHA Permissible Exposure Limits (1989-MAR) TWA (1989-MAR) : 100 ppm , 8 hours (All forms)

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

TWA (1989-MAR) : 300 mg/m3 , 8 hours (All forms)

0000109-94-4 : Ethyl formate (All forms) OSHA Permissible Exposure Limits, Table Z-1 Limits for Air Contaminants (1993-JUN) TWA (1993-JUN) : 100 ppm , 8 hours (All forms) TWA (1993-JUN) : 300 mg/m3 , 8 hours (All forms)

8.2 Exposure controls

Avoid exposing to high temperature during processing. Maintain adequate local and general ventilation where product is handled.

8.2.1 Appropriate engineering controls

Maintain adequate local and general ventilation where product is handled and dispensed.

8.2.2 Environmental exposure controls

Not available at this time. Minimize release to the environment.

8.3 Personal protection

Respiratory protection: Breathing of the vapors or dust particles may be hazardous. In the absence of appropriate engineering controls such as spot ventilation, ventilated enclosures, etc., workers should avail themselves of the appropriate NIOSH approved respiratory protection.

Hand protection: Adequate Protective Gloves should be worn.

Eye protection: Adequate safety glasses should be used.

Skin protection: Wear protective clothing, overall if necessary to limit the odour contamination of personal clothing. Individual washing routines should be followed after any potential contact.

9 PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance : Colour : Odour :	LIQUID BROWN Characteristic strong odour according to the commercial description of the substance.
pH : Melting point/range (°C) : Initial boiling point/range (°C) : Flash point (closed cup) : Evaporation rate : Flammability (solid/gas) : Upper/lower flammability or explosive limits : Vapor pressure (At 20°C in mm Hg) :	Not available Not available Not available = 75 Fahrenheit (= 24 Centigrade) Not available Not available Not available
Calculated vapor pressure (At 20°C in mm Hg): Vapour density : Relative density (d 20/20) :	13.2 Not available 1 - 1.048

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Water solubility (20°C) :	N
Partition coef. (n-octanol/water) :	N
Auto-ignition temperature (°C):	N
Decomposition temperature :	N
Viscosity :	N
Explosive properties :	N
Oxidizing properties :	N
VOC Content less than:	19

Not applicable Not applicable Not available Not available Not available Not available Not available 19%

10 STABILITY AND REACTIVITY

10.1 Reactivity

No reaction known with water.

10.2 Chemical stability

Presents no significant reactivity hazard. Normally stable even at elevated temperatures and pressures. Avoid temperatures above or near to the flash point. Not pyrophoric nor reactive with water. Does not undergo explosive decomposition, is shock stable, and is not an oxygen donor. Does not form explosive mixtures with other organic materials. Will not undergo hazardous exothermic polymerization.

10.3 Possibility of hazardous reactions

Not known.

10.4 Conditions to avoid

Avoid temperatures above or at least 5 °C below flash point for any flammable liquids. Do not heat closed containers. Avoid contact with oxidizing agents.

10.5 Incompatible materials

Avoid strong oxidizing agents.

10.6 Hazardous decomposition products

Contact with water or storage under recommended conditions for one year should not produce dangerous decomposition products.

11 TOXICOLOGICAL INFORMATION

This preparation has not been subjected to toxicological testing as an entity but has been blended from materials with established toxicological bibliographies. In view of the difficulty of using current standard toxicological evaluation techniques to predict potential hazards to susceptible individuals or arising from unforeseeable potentiation, this preparation should be considered and handled as if it displayed health hazards and treated in consequence with all possible precaution.

12 ECOLOGICAL INFORMATION

This preparation has not been subjected to ecotoxicological testing as an entity. In view of the difficulty of using current standard ecotoxicological evaluation techniques to predict the impact of particular modes of release on vulnerable or localised parts of the ecosystem, this preparation should be considered and handled as if it displayed potential environmental hazards, and treated in consequence with all possible precaution.

13 DISPOSAL CONSIDERATIONS

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

Empty all containers using a two stage pumping system or draining until no free liquid remains Minimize release to the environment.

14 TRANSPORT INFORMATION

In case of accidental spillage or fire during transport, refer to instructions given under points 5, 6, 7 and 8 above.

14.1 UNO

UN-No:	1197
Proper Shipping Name:	EXTRACTS, FLAVOURING, LIQUID
Class:	3
Packing Group:	III

14.2 Land transport (ADR/RID)

UN-No: Proper Shipping Name:	1197 EXTRACTS, FLAVOURING, LIQUID
Class:	3
Packing group:	111

14.3 Sea transport (IMDG-Code)

UN-No:	1197
Proper Shipping Name:	EXTRACTS, FLAVOURING, LIQUID
Class:	3
Packing group:	III

14.4 Air transport (ICAO-IATA)

UN-No:	1197
Proper Shipping Name:	EXTRACTS, FLAVOURING, LIQUID
Class:	3
Packing group:	III

15 REGULATORY INFORMATION

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15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

NFPA Hazard Classific	ation
Health:	2
Flammability:	3
Reactivity:	0

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This mixture contains no toxic chemical or chemicals subject to reporting requirements of Section 313 of Title III of the Superfund Amendements and Reauthorization Act of 1986 and 29 CFR Part 1910.1200.

15.2 Chemical Safety Assessment

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

No data available at this time.

16 OTHER INFORMATION

16.1 Revisions 01-Dec-2010: Version 1.0 - First version validated for publication

16.2 Key literature references

RIFM database OECD SIDS EU IUCLID Supplier information

16.3 Risk & Safety Phrases used under section 2

R10	Flammable.
S16	Keep away from sources of ignition - No smoking.
P210 P235	Keep away from heat/sparks/open flames/hot surfaces. No smoking. Keep cool.
P240	Ground/bond container and receiving equipment.
P241 P242	Use rated explosion-proof electrical equipment. Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353	IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water/shower.
P370+P378	In case of fire: Use appropriate fire extinguishers for fire control.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

16.4 Risk Phrases used under section 3

R11	Highly flammable.
R20/22	Harmful by inhalation and if swallowed.
R36	Irritating to eyes.
R36/37	Irritating to eyes and respiratory system.
R66	Repeated exposure may cause skin dryness or cracking.
R67	Vapours may cause drowsiness and dizziness.

We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Firmenich, it is the user's obligation to determine conditions of safe use of the product.

According to Regulation (EC) No 1907/2006 (as amended)

This Safety Data Sheet cancels and replaces all preceding SDS for this product.

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